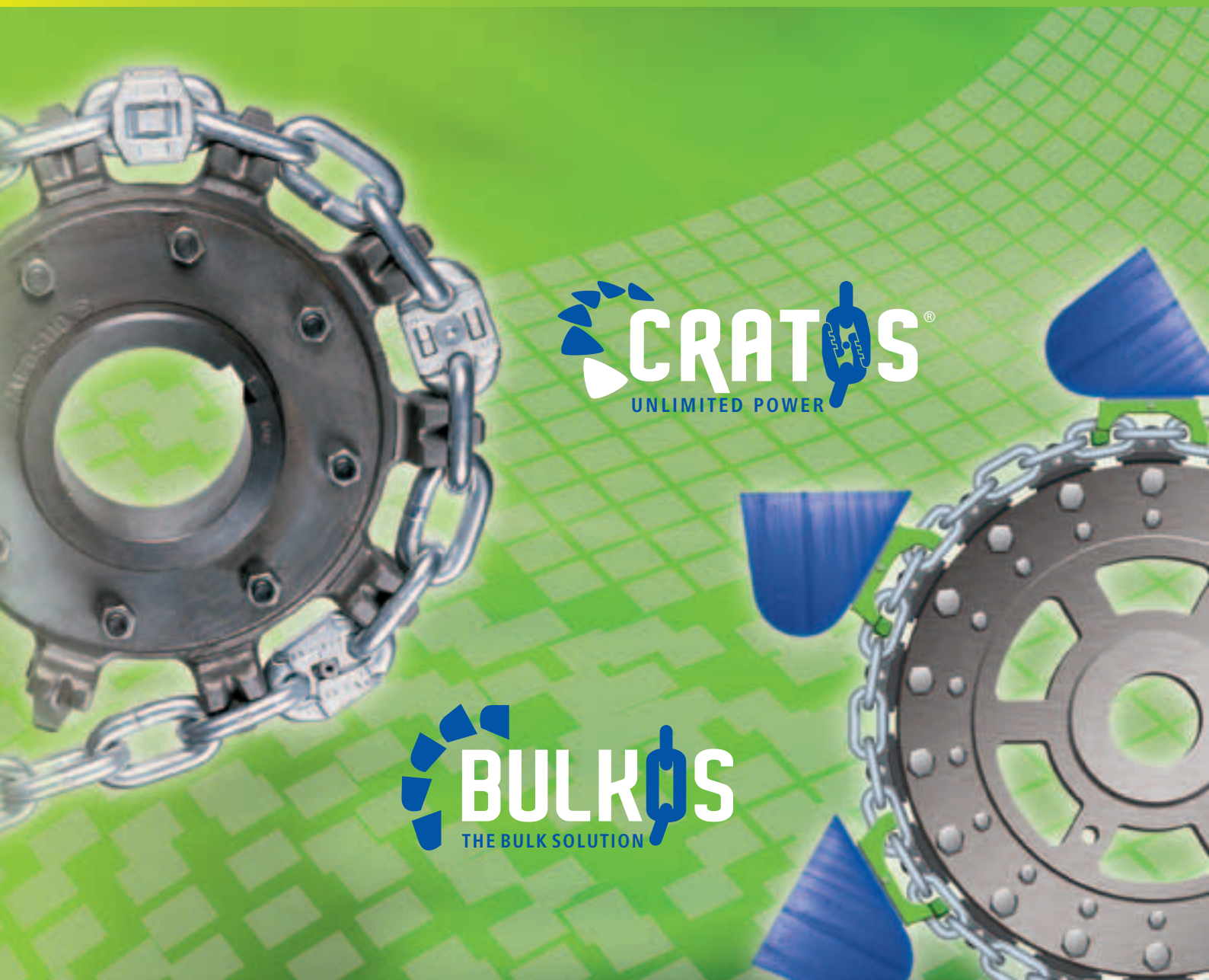
RUD®

RUD CONVEYOR SYSTEMS

ENG

EDITION_1

FOR HORIZONTAL, VERTICAL AND INCLINED CONVEYORS



Do you experience any of these conveyor issues

Is your chain equipment wearing out too quickly?

The new RUD chain grades offer optimal wear resistance.
> More on page 10

Are your chains or the teeth of the gears suddenly breaking? Is your system coming to a standstill due to this? How much is the damage if you have to shut down the system as a result of this?

The new chain grades offer up to 28 % improvement in breaking force. Your system will run safer and the risk of breaking will be minimised..
> More on page 12

Are you experiencing difficulties when installing components?

Then try our installation-friendly innovations such as DUOMOUNT® or **2win**.
> More on page 25 and 39

Are you missing an on-site contact person?

Then contact our nearest branch.
> More at www.rud.com (units & locations)

Do you wish for more technical consultation and assistance?

Then simply ask us. Directly contact our engineers and send us your challenges related to the conveyor system.
> conveyor@rud.com
> Technical questionnaires from page 65

Can you imagine what it would be like to work together with a company that is competent to solve all your challenges related to the conveyor system and moreover guarantees a high level of service and commercial support?

Then contact us at the german headquarters
> conveyor@rud.com
Tel. 0049 / 7361 50 41 457
Fax 0049 / 7361 50 41 523

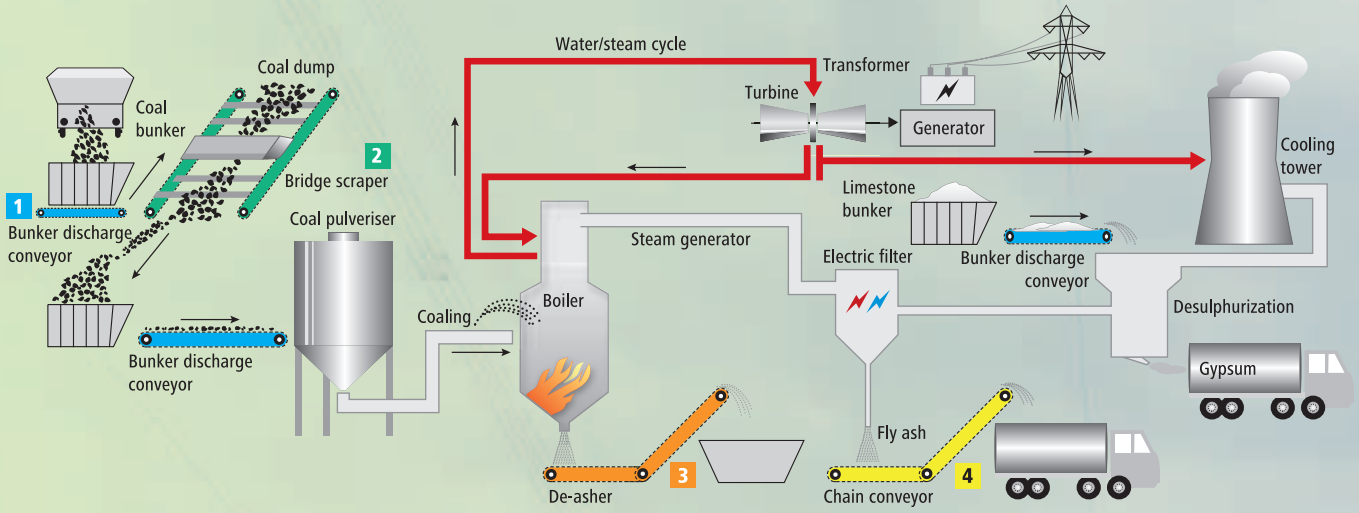
Our Product range

- **CRATOS conveyor system for energy extraction** 4
- **BULKOS conveyor system for bulk materials** 6
- **Our conveyor systems at a glance**
  - Conveyor systems for horizontal conveyance 8
  - Conveyor systems for vertical conveyance 9
- **RUD chain technology**
  - New special products 10
  - Our strengths at a glance 12
- **Round link steel chains – the new RUD specifications** 13
- **Chain connectors**
  - RSP, FL, VK 16
- **System sprocket wheel**
  - **Sprocket wheel**
  - single, multi-part 18
  - **Our tip:** Tooth segments with increased pitch circle diameter 20
  - **Attachments**
  - FM 21
  - MEZ-Z, F 22
  - SSR 23
  - SSRF 24
  - Duomount 25
  - **Scraper**
  - Safer scraper operation with paired RUD chain strands 26
  - Scraper – individual specifications 26
  - Usage examples for RUD scraper 27
  - **Reversing wheels** 30
  - **Submerged overhung idler (SOI)** 31
- **System pocket wheel**
  - **Pocket wheel**
  - single, multi-part 33
  - **Attachments**
  - MEE-T 34
  - MEZ-T 35
- **Bucket attachments**
  - Our bucket attachment systems at a glance 36
- **Chain bucket elevators** 37
  - **System 2win / SWA**
  - Bucket attachment **2win** 39
  - Side wall attachment SWA 40
  - Chain wheels 41
  - **System 65**
  - Bucket attachment system 65 42
  - Reversing wheel 43
  - Sprocket wheel 44
- **Central chain**
  - RU80, RU150, RU200 45
  - Drive wheel, Tension sprocket 47
- **Belt type bucket elevator** 48
- **Trough chain conveyor** 52
- **FORKY forked chain**
  - Single & double strand 54
  - Attachments, components, wheels, sprockets, ... 55
  - Trough chain conveyor with forked chain 56
- **Screw conveyor** 58
- **General instructions for installation and operation** 60
- **Maintenance and monitoring** 61
- **SOI dimension sheet** 62
- **Questionnaires** 65
- **Conveyor and Drives (sectional overview)** 71

Our service range
in the power station

CRATOS
UNLIMETED POWER

RUD



Fossil power stations will also become an important contribution towards global supply of energy.

For decades, RUD has been ensuring a high availability of coaling and ash remover plants with the help of its conveyor chains and hence ensures power generation in power stations.

Thanks to our extensive experience in ash removal of large power plant boilers, biomass combustion as well as waste incineration and recycling, all our system components are always perfectly coordinated and always work reliably.

1 Bunker discharge
2 Bridge scraper
3 De-asher
4 Chain conveyor
5 Components

Milestones

of RUD conveyor technology in the power station

CRATOS
UNLIMETED POWER

RUD®

1875: RUD as the foundation of ERLAU AG

1951: First RUD global case-hardened round link steel chain

1957: First RUD chain for de-ashing

1965: First round link steel chain in RUD 40 cG material

1985: First round link steel chain with RUD Super 35 quality

1992: First RUD apron conveyor

2006: DUOMOUNT

2007: RUD forked link chain FORKY

2008: First dry ash remover with RUD chains

2010: **RUD CRATOS**

2012: First biogas-substrate feeder

2015: Conveyor chain R160

Our references in the power station

Among others, we are system partners of:

MITSUBISHI HITACHI POWER SYSTEMS EUROPE

loibl Allen-Sherman-Hoff GmbH
a Diamond Power International, Inc. company

ALSTOM

CLYDE BERGEMANN

BILFINGER

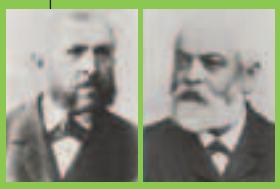
Milestones

for conveyor system for bulk materials

BULKOS
THE BULK SOLUTION

RUD®

1875 Foundation of RUD Ketten Rieger & Dietz GmbH u. Co. KG



1906 As the first company, RUD introduces electric welding of chain links

1945 Foundation of business area of conveyor systems by Werner Rieger

1961 Introduction of double-pitch case-hardened round link steel chains for high-capacity bucket elevators

1965 Introduction of round link steel chain in 40cG material / market introduction of two-link bucket attachment system 65

1985 Round link steel chain with RUD Super 35 quality

1992 RUD apron conveyor

1994 RUD central chain installed in high-capacity bucket elevators

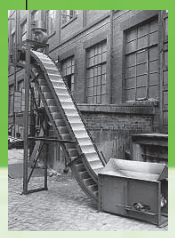
2001 Market introduction of RUD SWA side-wall attachment

Milestone of H+E conveyor system technology

1932 Foundation of engineering office for conveyor systems

1933 Creation of 1st continuous flow conveyor for bulk materials

1940 Beginning of own production of 1st chain bucket elevator, 1st screw conveyor, 1st apron conveyor



1945 Foundation of machine factory Herfurth & Engelke

1960 1st belt bucket elevator

1969 1st chain bucket elevator for 300 t/h

1970 1st trough chain conveyor for 600 t/h

1972 Transport of 1000 t/h (band conveyor)

1973 1st screw conveyor for 300 t/h

1981 1st vertical screw conveyor

1985 Development of high-capacity bucket elevator, 1st usage of steel cord belt in bucket elevators

1988 Development of parallel weight tensioning station for bucket elevators, transport of 3000 t/h (band conveyor)

1998 1st central chain bucket elevator, 1st chain bucket elevator for 1100 t/h

2001 1st central chain bucket elevator for 600 t/h

Together for over 200 years of competence in bulk material conveyance

BULKOS
THE BULK SOLUTION

2004 Integration of H&E in RUD group

2006 Market introduction of RUD 2win two-link bucket attachment

2007 RUD forked link chain FORKY

2008 Central chain bucket elevator for 600 t/h

2009 First trough chain conveyor with RUD forked link chain FORKY

2011 1st tandem central chain bucket elevator for 1500 t/h

2011 1st TOOL MOVER

2011 Introduction of brand name BULKOS

2015 Conveyor chain R160




Whether it is a complete bucket conveyor, trough chain conveyor or spare parts for chain conveyors or maintenance and service, the RUD group is a reliable partner. Let it be transporting limestone from the mill to the bulk tank or conveying salts from the mine to the surface, our **conveyor systems** are robust and are optimally designed for these conditions.

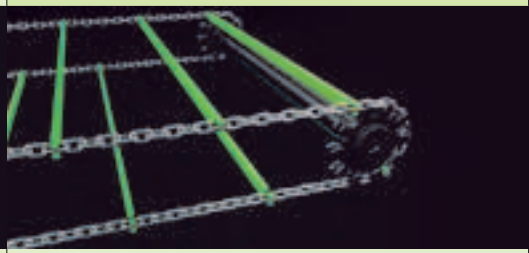
Thanks to our extensive experience in bulk conveyance of fertilisers, potassium & salt, cement and other special bulk materials, all our system components always work reliably.

Chain production | **Milling** | **Heat treatment** | **Machine construction**




Our conveyor chain systems at a glance

HORIZONTAL CONVEYOR

RUD System	Sprocket wheel system						System pocket wheel		
Chain	Size 8 x 31 ... 38 x 144, material R80, R100, R140, R160								
Connectors	FL 22 x 86 ... 38 x 144		RSP 8 x 31 ... 19 x 7 5		VK 8 x 31 ...34 x 136		FL 22 x 86 ... 38 x 144		RSP 8 x 31 ... 19 x 75
Attachment type	Multiple link attachment			Single link attachment			Single link attachment		
Attachments	DUOMOUNT 26 x 100 ... 30 x 120	SSRF 14 x 50... 38 x 144	SSR 10 x 38 ... 30 x 120	F 18 x 64... 22 x 86	MEZZ 10 x 38 ... 38 x 144	FM 8 x 31 ... 30 x 120	MEET(K) 10 x 38 ... 38 x 144	F 18 x 64 ... 22 x 86	MEZT 10 x 38 ... 30 x 120
Drive wheels	Drive wheels (internal) interlocked, mostly multi-part at the drive after 14 x 50, rarely single, Locks always run vertically across the gears						Drive wheels (external) interlocked, mostly multi-part at the drive, rarely single, locks always run vertically as well as horizontally across the gears; preferred installation type vertical. Reversing wheels - very often also pocket wheels, rarely pulley blocks of type B for attachment F and type C for MEET(K) or MEZT.		
Reversing wheels	Type A with rim often at the tensioning station and as SOI, type B without rim for all the remaining deflections, rarely single gearwheels			Type C for attachment MEZZ and FL, alternative is single gearwheels					
Applications									
Remark	The sprocket wheel system is advantageous for conveyors that have an angled line profile (several times) (reversing wheels help this type of conveyors in association with the attachment) and have a sharp increase (>20°). Scraper height depending on the chain width, material to be transported and the gradient of the conveyor as well as the conveyance capacity must be calculated. Usual conveyance speed of 0.02 m/s to approximately 0.15 m/s depending on the service life to be projected. Typical example: De-ashing systems in power stations						Universally applicable as cleaning scraper conveyor, bunker discharge conveyor (multi-belt conveyor) as well as apron conveyor. Usual speed of 0.05 m/s to 0.2 m/s depending on the material to be transported. Straight line profile preferred, slightly inclined (up to 20°) installations possible. Scraper height normally not greater than $0H = 1{,}5 \times b_a$.		

VERTICAL CONVEYOR

System 65	2win System	SWA System	Central chain System
Size 14 x 50 ... 34 x 126, material R80, R100, (R140)			Size RU80, RU150, RU200
VK 14 x 50 ... 34 x 136	RSP 14 x 50 ... 19 x 75	FL 22 x 86 ... 34 x 136	Coupling strand; rarely necessary, if the tensioning distance is long enough
Multiple link mounting			**Mounting angle**
System 65 14 x 50 ... 34 x 136	**2win** 14 x 50 ... 34 x 136	**SWA** 16 x 64 ... 30 x 120	Is a separate component of the chain
Driving wheel toothed with individual teeth	Driving wheel not toothed, hardened segments, toothed drive such as in system 65 even in difficult applications	Drive wheel toothed with individual teeth, rarely not toothed	Drive not toothed, hardened
Reversing section always used with smooth sprocket, unhardened segments and flanged wheel	Reversing section always used with grooved sprocket, unhardened segments, special cases and with flanged wheel	Reversing section always usedwith grooved sprocket, unhardened segments and constriction wheel with hardened segments	Reversing section toothed (from 800 bucket width) / without teeth (up to 710 bucket width), hardened

Central chain bucket elevators for large conveyance capacities, coarse dry bulk materials (clinker, gravel, circulating goods and cement granules) and high speed (up to 1.7 m/s); steel chain bucket elevators.
System 65, for sticky, coarse-grained bulk materials, when using high-capacity bucket conveyors and speed 1.35 ... 1.5 m/s.
2 win system for DIN bucket elevators (DIN bucket without gear teeth, HL and special bucket toothed), low granulation (up to 40 mm without gear teeth, toothed after that), speed of 1.0 ... 1.4 m/s;
SWA system for small conveyance capacities and low speed (... 0.8 m/s), highly abrasive materials to be transported that are difficult to empty (central discharge with technical consultation).

RUD chain technology

New special products –
What has improved in
our new chain grades?

1. 100 % consistently inductively heated rods

This results in:

- Accurate link geometry
- Highly calibrated links
- Better engagement

Customer benefit:

- Optimised running geometry with components and wheels
- Better interlink contact to extend chain life

Customary conductive heating

2. 100 % fully automatic welding controller with precise link

This results in:

- Optimal process control

Customer benefit:

- Longer life
- Increased breaking force
- Safer operation

RUD is benchmark company in providing quality products with advantages in wear resistance and performance ahead of all competing companies

4. A world first! RUD conveyor chain R160 made of specially smelted special steel

This results in:

- New options in heat treatment

Customer benefit:

- Improved wear characteristics in case of equal breaking force

3. 100 % fully automatic control and regulation of calibration

This results in:

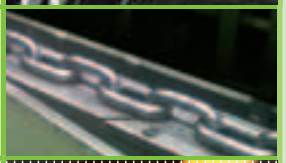
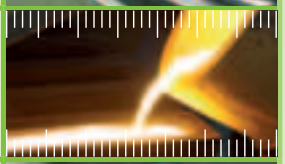
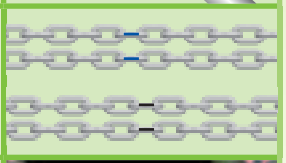
- Highly calibrated chain strands
- More accurate chain properties for multi-strand applications

Customer benefit:

- Optimised run-in behaviour
- Lower wear
- Lower maintenance costs

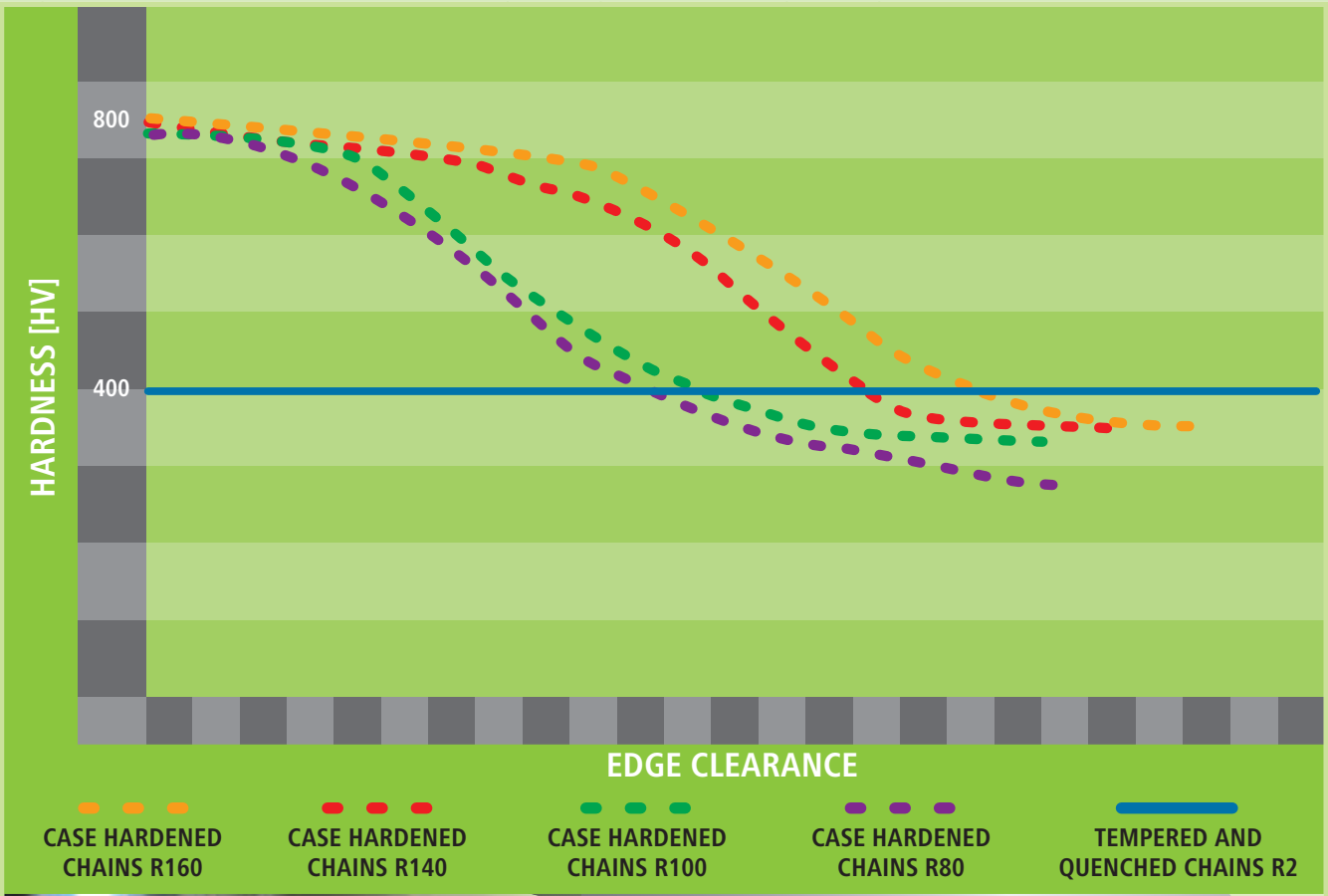
RUD chain technology

Our strengths at a glance

Manufacturer		RUD				
Argument	**Founding**	**R80**	**R100**	**R140**	**R160**	
Wear	Carburising depths in the link after macro etching (HTÄ) (... x d)	**0.10**	**0.10**	**0.14**	**≥ 0.16**	
	Surface hardness in the link (HV)	**800**	**820**	**≥ 820**	**≥ 820**	
	System components (compatible with each other)	**+++**	**+++**	**+++**	**+++**	
Operational safety	100 % calibrated/ reproducibility	**+++**	**+++**	**+++**	**+++**	
	Special fused metal for chain steel with special alloy proportions	**+**	**++**	**++**	**+++**	
	Crack retention capacity	**+**	**+++**	**+++**	**+++**	
Simple assembly / traceability	Matching	**+++**	**+++**	**+++**	**+++**	
	Labelling on every component and chain link	**+++**	**+++**	**+++**	**+++**	
	Labelling of suitable pair using colours	**+++**	**+++**	**+++**	**+++**	
Downsizing	Tensile stress up to N/mm²	340	450	400	400	

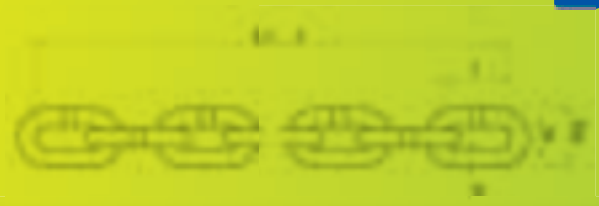
Round link steel chains

The new RUD specification



Round steel chain

The new RUD Specification



Round steel link chains in special grades – highly wear-resistant						
Chain d x t in mm	Chain width		Weight kg/m	Strand length [m / link] *1)	Attachmend distance [links]	
	bi (min.) mm	ba (max.) mm				
8 x 31	10.3	28	1.3	50.0 / 1613 Fitting strand 24.893 / 803 Fitting strand	variable	
10 x 38	12.5	34	2.1	50.0/1315 Fitting strand 20.026/527 Fitting strand	variable	
14 x 50	16.3	47	4.0	Fitting strand Fitting strand Fitting strand	variable	
14 x 64	16.3	47	3.7	10.176/159 Fitting strand		
16 x 64	20	55	5.1	19,9/311 Fitting strand	variable	
18 x 64	21	60	6.9	15.296/239 Fitting strand	variable	
19 x 75	22	63	7.7	10.725/143 Fitting strand	variable	
19 x 120	23	65	6.3	3.0/25 5.16/43 Fitting strand	2	
22 x 86 *5)	26	74 (73)	9.7 (9.5)	10.234/119 Fitting strand	variable	
25 x 95	34	90	12.5	8.265/87 Fitting strand	4	
26 x 92	30	85	13.7	14.444/157 Fitting strand	variable	
26 x 100	31	87	13.3	7.9/79 8.3/83 Fitting strand	4/8/10/16 4/6/12/14 –	
30 x 108	34	97	18.0	10.692/99 Fitting strand	variable	
30 x 120	36	102	17.5	5.640/47 5.88/49 Fitting strand	4/6/8/12/16 10 –	
34 x 126	38	109	22.7	8.694/69 Fitting strand	variable	
34 x 136	39	113	23.8	4.760/35 5.304/39 Fitting strand	4/6/12/18 4/8/10 –	
38 x 144	44	127	30.0	3.312/23 4.176/29 Fitting strand	8/12 4/6/10 -	

Properties:

- highly wear-resistant for a long time
- high-strength, as optimally heat-treated
- self-cleaning
- low-maintenance when compared to other systems
- simple assembly and disassembly of RUD components in the chain belt

Ordering example:

Chain for bulk material: **R100**
Dimension: **19 x 75**
Number in strands: **10**
Looped chain length: **20 m**
Type of conveyor: **Double strand**

Round steel link chains in special grades – highly wear-resistant *3)

R2		R2B		R80		R100		R140		R160		Chain d x t in mm
Breaking force [kN]	RUD part number	Breaking force [kN]	RUD part number	Breaking force [kN]	RUD part number	Breaking force [kN]	RUD part number	Breaking force [kN]	RUD part number	Breaking force [kN]	RUD part number	
80	**51697**											8 x 31
	7983021											
						50	**7905630**					
							7905631					
125	**7987062**											10 x 38
	7983022											
						75	**7905633**					
							7905634					
250	8504309*2)											14 x 50
						140	**7905636**					
							7905638					
						128 *4)	**7900548**					14 x 64
							7982305					
		240	**7988920**			180	**7905640**					16 x 64
			7989510				7905641					
						225	**7905643**					18 x 64
							7905644					
		340	**7904795**			260	**7905646**	230	7905862			19 x 75
			7904540				7905648		7905863			
						260	**7905650**					19 x 120
							7905651					
							7905652					
		450	**7101775**	260	**7905474**	350	**7905654**			310	**7905719**	22 x 86 *5)
610	8504310*2)		7101774		7905475		7905655				7905720	
						400	**7905657**					25 x 95
							7905658					
				370	**7905480**							26 x 92
850	8504311*2)				7905477							
				370	**7905491**	425	**7905660**			430	**7905722**	26 x 100
					7905492		**7905661**				**7905723**	
					7905493		7905662				7905724	
				440	**7905497**							30 x 108
1130	8504312*2)				7905496							
				440	**7905498**	640	**7905664**			580	**7905727**	30 x 120
					7905499		**7905666**				**7905728**	
					7905500		7905667				7905729	
				460	**7905502**	720	**7905670**					34 x 126
1450	8504313*2)				7905503		7905672					
				460	**7905521**	720	**7905675**	630	**7905865**			34 x 136
					7905522		**7905676**		**7905866**			
					7905506		7905678		7905868			
						920	**7905680**					38 x 144
							7905681					
							7905683					

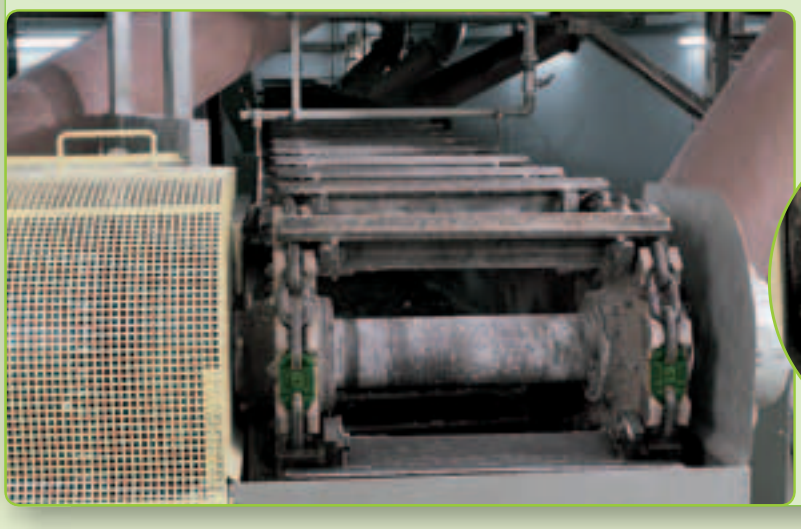
*1) maximal variable length: no longer than the standard belt length (in bold print)
*2) length in compliance with ordering specifications
*3) Allowed tolerance of breaking tension +/- 10%
*4) RUD materials R40c-G/S3
*5) bracketed values for chain material R2

Chain connectors RSP

Chain connector RSP (space-saving)

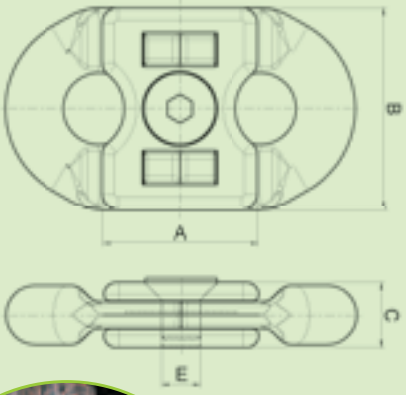
RUD part no.	Chain d x t in mm	A	B	C	E	kg / Piece
58571*	8 x 31	22	29	10	M 5	0.05
54959 *	10 x 38	27	35	12	M 6	0.1
53900	14 x 50	38	48	17	M 8	0.25
53977	14 x 64	38	48	17	M 8	0.3
57947	16 x 64	43	56	18.5	M 10	0.5
52694	18 x 64	43	56	18.5	M 10	0.5
55196	19 x 75	51	66.5	23	M 12	0.8

* zinc-coated



Properties:

- For using in single and multi-strand conveyors
- For medium operating conditions
- Highly wear-resistant
- Installation dimension corresponding to chain link dimension
- Run over sprocket wheels, grooved wheels and flat wheels - vertical
- Run over pocket wheels vertical;
  In special cases horizontal run possible - see picture underneath

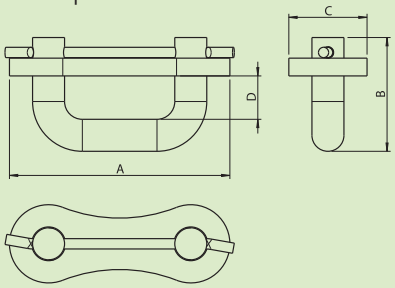


Connecting link for chain grade R2

RUD part no.	Breaking force [kN]	For Chain d x t in mm	A	B	C	D	[kg/Piece]
7986777	80	8 x 31	62	32	22	12	0.08
58594	125	10 x 38	77	36	28	13	0.14
7987640/ 8500097	246	14 x 50	96	46	32	17	0.8/0.9

Connecting links for chain grade R2

- Runs preferably vertical over pocket wheels



Chain connector
FL · VK

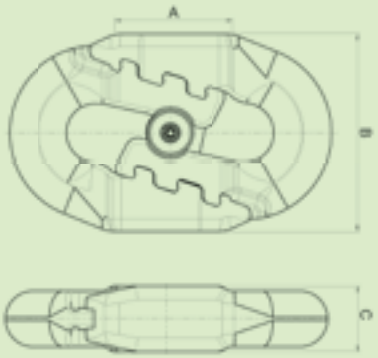
Flat connector for FL

RUD part no.	Chain d x t in mm	A	B	C	kg / Piece
55578	22 x 86	58	77	26	1.2
62113	26 x 100	62	89	29	1.8
53280	30 x 120	70	107	36	2.9
55357	34 x 136	82	117	40	4.3
7990647	38 x 144	95	133	45	5.8

Properties:

- For using in single and multi-strand conveyors
- Simple hammer assembly
- Highly wear-resistant
- Installation dimension corresponding to approximate chain link dimension
- For medium to difficult operating conditions
- Run over sprocket wheels and pocket wheels, grooved wheels and flat wheels

Assembly of chain connector FL



Chain connector VK

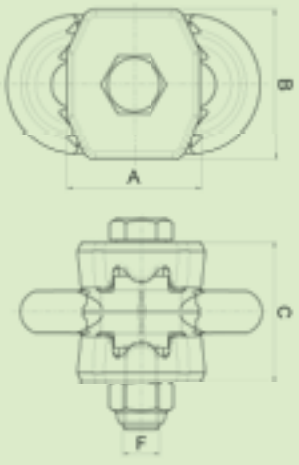
RUD part no.	Chain d x t in mm	A	B	C	F	kg / Piece
54922*	8 x 31	27	29	31	M 8	0.1
54941*	10 x 38	32	36	36	M 10	0.3
54970	14 x 50	39	47	49	M 12	0.6
61326	16 x 64	51	57	57	M 16	1.1
55021	19 x 75	61	70	67	M 20	2
50039	19 x 120	61	70	67	M 20	2.3
55035**	22 x 86	70	79	77	M 20	2.8
51487**	26 x 100	80	90	88.5	M 24	4.6
60551**	30 x 120	100	105	105	M 30	8.1
7991616**	34 x 136	110	120	120	M 33	11.8

Properties:

- For using in single and multi-strand conveyors, extremely robust and high wear volume
- Run only over sprocket wheels and flat wheels
- For difficult operating conditions

* zinc-coated

** Fixing screw is overlapping on both sides



Sprocket wheel
multi-part

Sprocket wheel multi-part *

Chain d x t in mm	No. of teeth	PCD Ø	A	B	Standard Dimension C	E max.	$F_{max.}$ = Hole-Ø in mm	Complete wheel approximately kg/piece
10 x 38	8	194	31	95	27.0	80	60	6.3
	12	291	31	140	27.0	80	80	15.5
	16	388	31	130	30.0	85	80	25.5
14 x 50	6	193	42	95	9.0	70	75	7.5
	8	256	42	120	25.0	75	85	11.6
	9	288	42	140	45.0	90	100	13.1
	10	319	42	160	45.0	90	100	20.6
	12	383	42	155	50.0	100	100	33.0
	13	415	42	155	50.0	100	100	38.0
	16	510	42	165	60.0	120	120	66.5
14 x 64	7	287	42	140	45.0	90	100	16.0
	8	328	42	160	45.0	90	100	21.5
16 x 64	8	328	50	160	31.5	75	100	23.5
	9	368	50	185	30.5	125	125	41.5
	10	409	50	200	45.0	120	135	49.5
19 x 75	8	384	55	185	40.0	135	125	41.5
	10	479	55	220	45.0	120	140	71.5
22 x 86	8	440	55	185	40.0	120	120	76.5
	9	495	65	230	80.0	160	140	88.5
	10	549	65	270	80.0	160	170	95.5
26 x 100	8	512	78	270	100.0	200	180	110.0
	9	575	78	300	45.0	170	220	141.0
	10	639	78	340	80.0	160	210	155.0

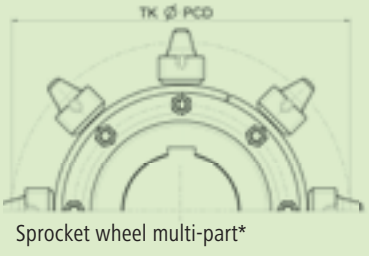
Properties:
- with replaceable, highly wear-resistant tooth discs
- for difficult operating conditions

Ordering example for the complete wheel:
Sprocket wheel: **multi-part**
For chain: **30 x 120**
Number of teeth: **8**
Hole-Ø: **...mm**
Dimension C: **...mm**
Dimension E: **...mm**
Number in pieces: **10**

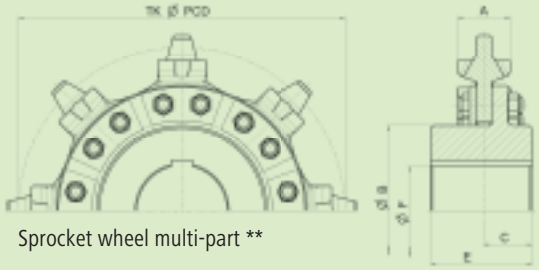
Ordering example for tooth discs:
Tooth discs: **multi-part**
For chain: **19 x 75**
Number of teeth: **8**
Number in pieces: **10**

For spare parts, refer to page 20.

* with tooth disc



Sprocket wheel multi-part*



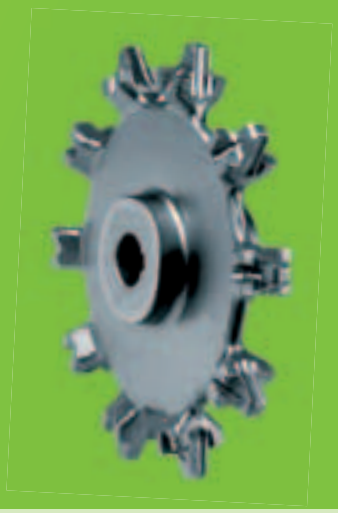
Sprocket wheel multi-part **

Sprocket wheel multi-part **

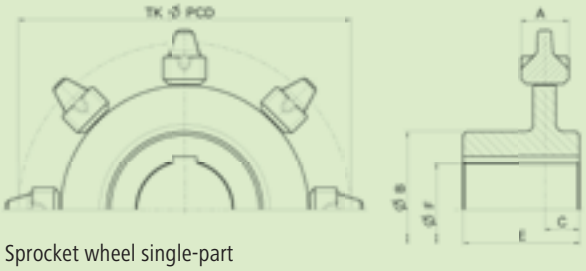
Chain d x t in mm	No. of teeth	PCD Ø	A	B	Standard Dimension C	E max.	$F_{max.}$ = Hole-Ø in mm	Complete wheel approximately kg/piece
30 x 120**	8	614	98	320	90.0	180	220	140.0
	9	690	98	320	90.0	180	230	170.0
	10	766	98	320	60.0	190	200	216.0
34 x 136**	8	697	107	320	110.0	220	220	195.0
	9	783	107	380	110.0	220	240	262.0
38 x 144**	8	738	108	365	110.0	220	220	270.0

** with replaceable, highly wear-resistant individual teeth

Sprocket wheel
single-part



Sprocket wheel single-part								
Chain d x t in mm	**No. of teeth**	**PCD Ø**	**A**	**B**	**Standard Dimension C**	**E max.**	**$F_{max.}$ = Hole-Ø in mm**	**Complete wheel approximately kg/piece**
8 x 31	5	100	25	52	25.0	60	40	1.0
	7	139	25	92	27.5	55	65	2.6
	8	159	25	80	30.0	60	50	3.0
	10	198	25	95	17.0	47	65	3.6
	14	277	25	110	27.0	80	70	7.5
	16	316	25	120	27.0	80	80	9.2
	22	434	25	120	45.0	90	80	16.1
10 x 38	6	147	31	89	30.0	60	60	4.0
	7	170	31	114	25.0	75	85	3.3
	8	194	31	95	27.0	80	60	6.3
	10	243	31	90	20.0	60	50	6.5
	12	291	31	140	27.0	80	80	15.5
	16	388	31	130	30.0	85	80	28.5
14 x 50	6	193	42	92	40.0	80	75	7.5
	8	256	42	120	30.0	90	100	13.7
	10	319	42	160	45.0	90	110	20.0
	16	510	42	160	60.0	120	120.0	31.5
16 x 64	6	246	50	160	25.0	68	115	8.5
	8	327	50	145	45.0	90	100	18.0
	9	368	50	160	30.0	125	115	26.5
	10	409	50	175	45.0	120	125	34.5
18 x 64	6	247	55	150	28.0	75	100	9.5
19 x 75	8	384	55	180	40.0	135	110	40.5
	9	575	78	220	45.0	120	120	85.0
22 x 86	6	331	65	190	35.0	200	140.0	64.0



Sprocket wheel single-part

Properties:

- highly wear-resistant for difficult operating conditions
- unhardened for easy operating conditions

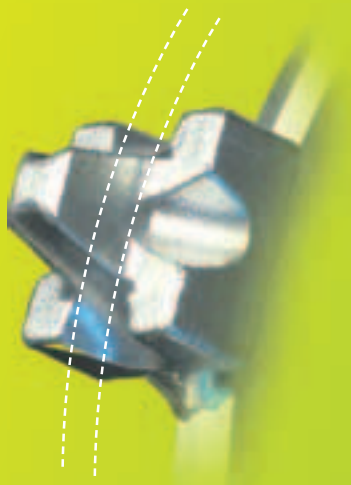
Ordering example:

Sprocket wheel: **single-part**
For chain: **19 x 75**
Numer of teeth: **8**
Hole-Ø: **...mm**
Dimension C: **...mm**
Dimension E: **...mm**
Number in piece **10**

- Other dimensions on request

Our tip

Toothed segments with increased pitch circle diameter



Tooth discs and individual teeth, optimally adapted to the proportional chain extension given at the time of replacement.

Available in dimensions 10 x 38 to 38 x 144 for all multi-part sprocket wheels.

Prices on request!

Ordering example:

System: _____

Chain: _____

Teeth no.: _____

Wheel no: _____

Part no. sprocket wheel: _____

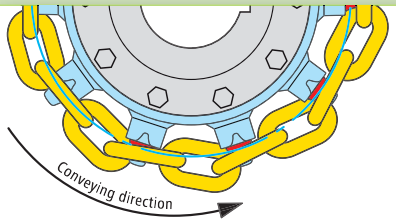
Drawing no. sprocket wheel: _____

Current chain length

in %: _____

Planned installation date:

_____



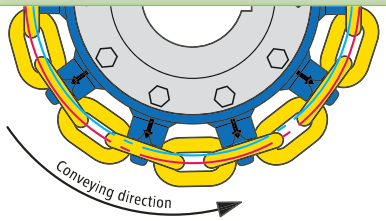
Previous chain runs aground!

Indications of too heavily work chain:

- uneven run,
- hook formation at rear tooth flank,
- flank clearance used up,
- strong vibration at the drive,
- chain falls only after several teeth on chain link support of the teeth

P.C.D. of standard sprocket wheel

The chain suited enlarged p.c.d. of the teeth



Later – the chain wear is compensated for by using a new tooth segment with larger tooth flank.

- The solution: sprocket wheels with increased pitch circle diameter.
- Replaceable tooth segments / individual teeth increase the life cycle of the complete sprocket wheel

Run-in behaviour of worn chain at the driving gear

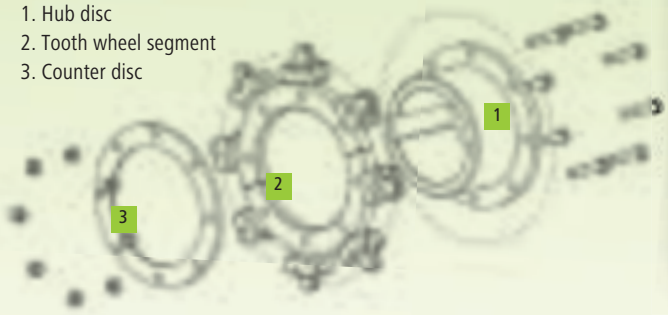
A. Distance of horizontal chain link – horizontal link support at the tooth (approx. 30 –35 mm)

B. Synchronisation of vertical link at the outermost tip of the tooth

In case of new chains, new tooth discs / individual chains should always be used.

Structure of sprocket wheel - multi-part

1. Hub disc
2. Tooth wheel segment
3. Counter disc



In case of new chain components, the horizontal link is on the horizontal link support of the tooth when running-in on the first tooth of the sprocket wheel. Chain elongation due to wear results in the chain mounting in the direction of the tooth tip. In this case, the vertical link is only taken from the tooth tip and there exists the danger of skipping the chain.

Attachments

System sprocket wheel

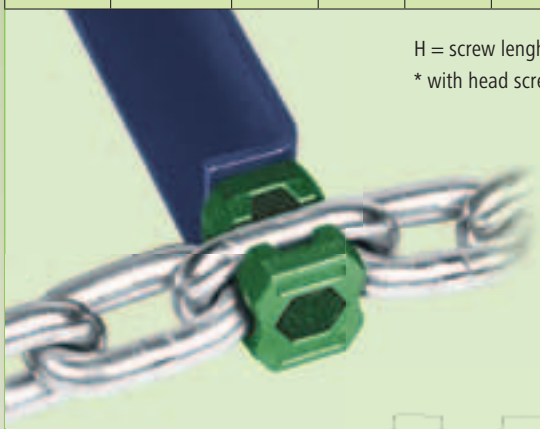
FM

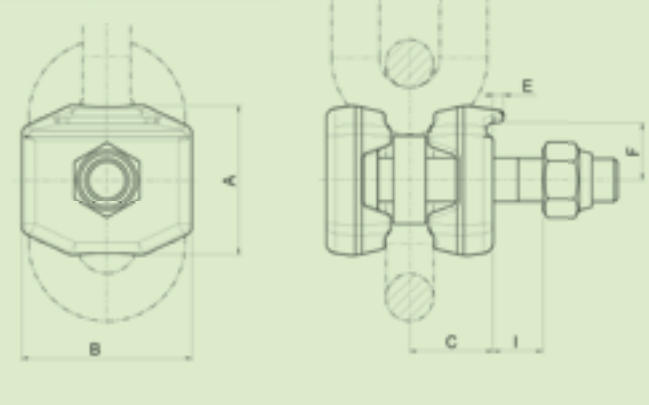
Attachment F										
RUD Part no.	**Chain d x t in mm**	**A**	**B**	**C**	**E**	**F**	**G**	**H**	**I**	**kg / Pcs**
52738 52740 52742	**8 x 31***	27	29	15.5	2.5	10.5	M 8	40 45 50	5 10 15	0.1 0.1 0.1
52743	**10 x 38***	32	36	18	3	12.5	M 10	50	8	0.15
52744 52745 52746	**14 x 50**	39	47	24.5	3	15.5	M 12	65 70 75	10 15 20	0.4 0.4 0.4
52747 52748 52749	**16 x 64**	51	57	28.5	4	20	M 16	80 90 110	15 25 45	0.8 0.8 0,8
52751 52752 52755	**19 x 75**	61	70	33.5	5	22.5	M 20	110 120 130	30 40 50	1.4 1.4 1.4
52756 52757 52758	**22 x 86**	70	79	38.5	5	26	M 20	110 120 130	20 30 40	1.9 1.9 1.9
52759 7989190	**26 x 100**	80	93	43	6	30	M 24	130 160	30 60	3.0
52760	**30 x 120**	100	105	52.5	7	37	M 30	160	40	5.2

H = screw lenght I = clamp lenght
* with head screw

Properties:

- screwed and can be clamped / screwed in the tensioned chain strand
- for scraper height up to 1.8 times the outer chain link width
- variable scraper distance possible
- for rough operating conditions
- run over sprocket wheels and plain wheels





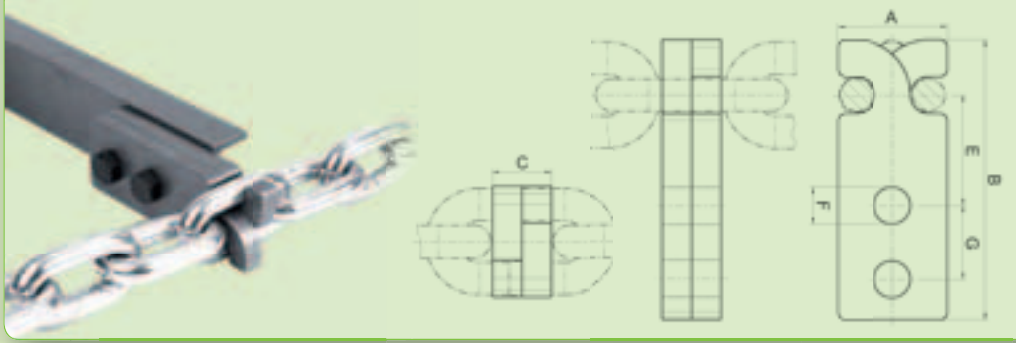
Attachments

System sprocket wheel

MEZ-Z · F

Attachment MEZ-Z

RUD Part no.	Chain d x t in mm	A	B	C	E	F	G	kg/pair
61629	**10 x 38**	35	100	12	37	11	30	0.3
61630	**14 x 50**	50	130	30	52	13.5	36	1.25
61635	**22 x 86**	75	190	36	75	22	50	3.2



Properties:

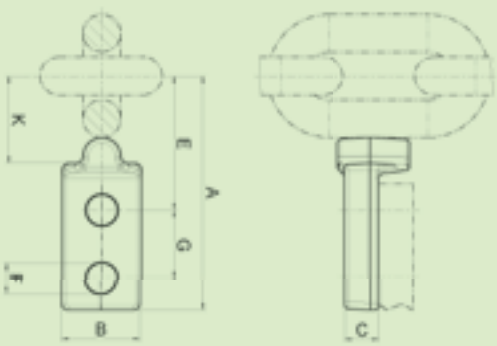
- for medium to difficult operating conditions
- for scraper height up to 1.5 times the outer chain link width
- assembly and disassembly in case of tensioned chain possible
- Run across sprocket wheels and flat wheels

Attachment F

RUD Part no.	Chain d x t in mm	A	B	C	E	F	G	Kmax	kg / pair
53215	**18 x 64**	126	35	30	65	17	40	45	0.64
55039	**19 x 75**	134	46	20	75	18	40	37	0.71
53065	**22 x 86**	139	46	20	80	18	40	51	0.71

Attachment F can also be used in pocket wheel system.

Conveying direction



Properties:

- for medium and difficult operating conditions
- directly welded
- for scraper height up to 1.5 times the outer chain link width
- assembly and disassembly of scraper bars in case of tensioned chain loops
- replacement for chain ends and chain brackets
- run across sprocket wheels, pocket wheels and grooved wheels

Attachments

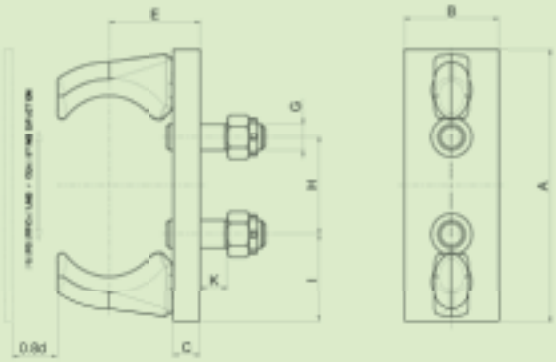
System sprocket wheel

SSR

Attachment self-locking - reversible SSR										
RUD Part no.	Chain d x t in mm	A	B	C	E	H	G	I	K	kg / Pcs
55333	**10 x 38**	82	24	10	30	58	M 10	12	10	0.3
60812	**19 x 75**	175	60	20	58	65	M 20	62.5	20	2.5
60343	**22 x 86**	200	70	20	68	71	M 20	72.5	20	3.4
59991	**26 x 100**	235	80	20	72	85	M 20	85	20	4.8
62331	**30 x 120**	280	90	25	85	98	M 24	100	24	7.5

Properties:

- for difficult operating conditions
- for double-strand conveyors
- reverse operation possible
- robust and easy
- run across sprocket wheels and grooved wheels



Attachment

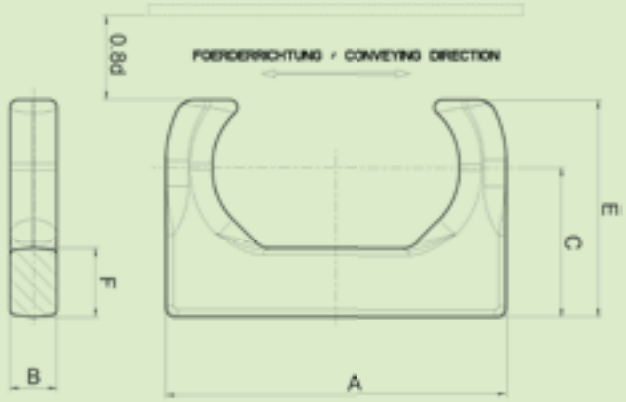
System sprocket wheel

SSRF

Attachment self-locking - reversible flat SSRF							
RUD Part no.	**Chain d x t in mm**	**A**	**B**	**C**	**E**	**F**	**kg / Pcs**
7102723	**14 x 50**	113	19	50	73	25	0.5
7990392	**16 x 64**	138	22	59	83	30	0.8
63734	**19 x 75**	160	25	69	100	36	1.2
51297	**22 x 86**	185	28	80	116	37	2
63735	**26 x 100**	218	34	92	135	45	3.3
7102491	**30 x 120**	258	40	110	160	56	5.3
7102490	**34 x 136**	288	44	122	177	60	7.2
7989371	**38 x 144**	312	46	137	199	68	10

Properties:

- for very high conveyance capacities
- multiple link attachment
- for scraper height up to 2.5 times the outer chain link width
- weldable at scraper profiles of any shapes
- variable scraper distance possible
- highly wear-resistant
- run over sprocket wheels and grooved wheels



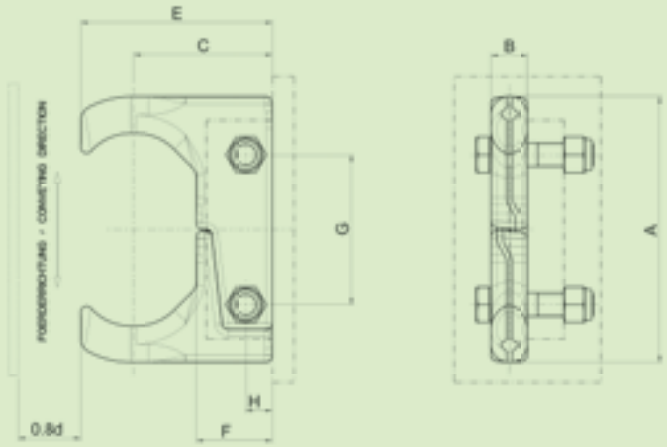
Attachment

System sprocket wheel

DUOMOUNT®

DUOMOUNT® Attachment										
RUD Part no.	Chain d x t in mm	A	B	C	E	F	G	H	I	kg / Pcs
7995852*	**26 x 100**	214	30	112	155	65	120	25	20.5	5.2
7996192*	**30 x 120**	252	35	129	179	75	142	27	24.5	8

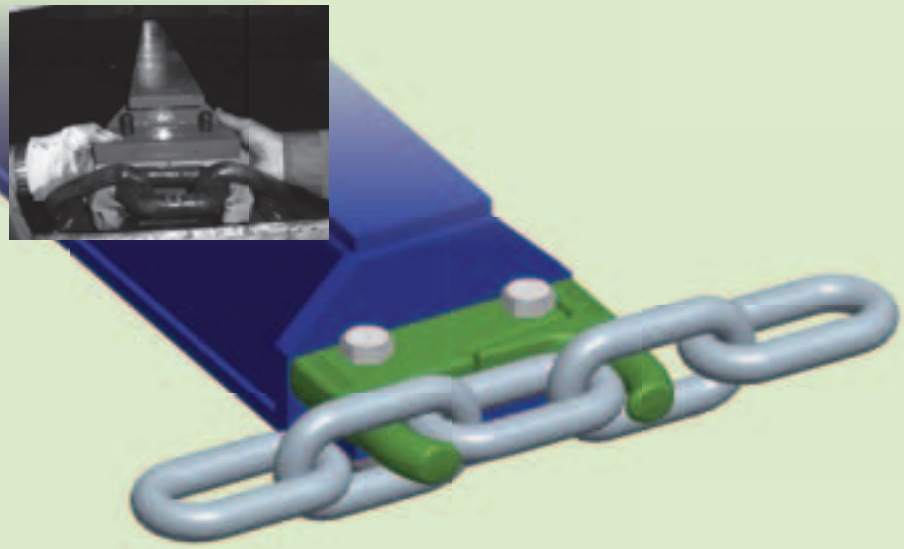
* Distribution without screw



Properties:

- for very high conveyance capacities up to 50 t/h
- multiple link attachment
- for scraper height up to 2.5 times the outer chain link width
- can be tensioned in the tensioned chain belt
- scraper profiles of any shapes possible
- variable scraper distance possible
- highly wear-resistant
- runs over sprocket wheels and grooved wheels

Simplest assembly – in the tensioned chain strand!



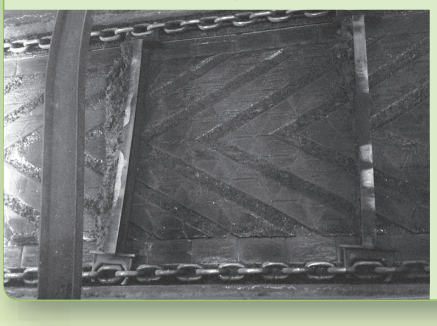
Scraper bars

Safer scraper operation with matched RUD strands

Our scraper bars and attachments form the perfect system in association with our paired chain strands:

- simplest assembly and disassembly
- optimal run across the pocket and sprocket wheels
- the suitable scraper design for every material to be transported
- lower wear
- no scraper tilting
- everything from a single source Chains, connectors, scraper bars and wheels

Unpaired scraper conveyor



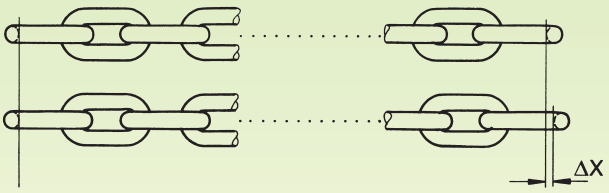
Paired RUD double-strand conveyor

RUD product advantage: Labelling of suitable pair using colours!

Strand lenghts, production tolerance:

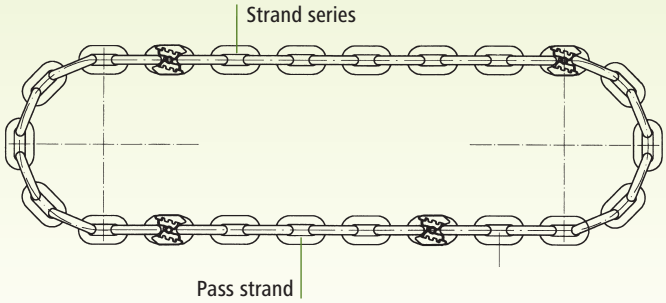
+ 0.4 %
– 0.15 % = 0,55 % max.

i.e. for 10 m lenght, max. difference 55 mm



Lenght tolerance ΔX of matched chain left (multiple-belt-conveyor)

ΔX = 0.05 % max., i.e. for e.g. 10 m long belts the max. difference is. 5.0 mm.
If the lenght of the belt is < 8 m, the largest pair tolerance = 4 mm.



- When ordering looped chain in millimetres, we require the precise scraper distance for distributing into individual belt lengths.

Scraper bars

The correct scraper bar for your requirements.

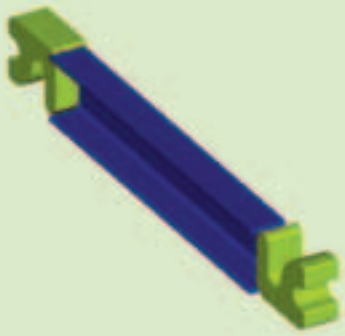
RUD scraper bars are always optimally adapted to the requirements and operating conditions specified to us by the customer. We produce scraper bars as per the specifications of the customers, provided that no consultation or support is necessary. Alternatively, we suggest an optimal scraper version based on an intensive consultation, which is developed in the dialogue

The following information is hence necessary and evaluated by us:

- clear trough width of the conveyor as well as its exact line profile
- trough bottom material and design
- chain centre distance
- maximum occurring / requested conveyance capacity
- conveyance speed
- properties of the material to be conveyed such as dampness, bulk density, angle of friction, particle size

Usage examples* – scraper bars and attachments

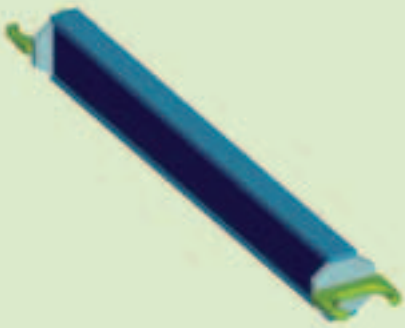
Standard U profile with MEE-T attachment



Typical usage options:

- cleaning scraper conveyor

Standard scraper bar design for difficult conditions with SSRF or Duomount



Typical usage options:

- wet de-ashing systems

Standard angle profile with MEE-T attachment

Typical usage options:

- coaling systems / coal feeders
- Bunker discharge conveyor

*** Other scraper bar designs on request**

Scraper bars

Usage areas for RUD scraper bars

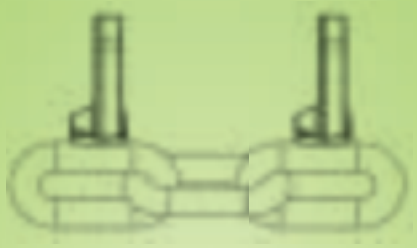
Bridge scraper bars with system 65

Grain conveyor with SSRF attachment

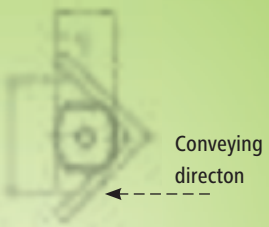
Landfill waste – bunker discharge with MEE-T attachment

De-asher with SSRF attachment

De-asher with F attachment



De-asher with FM attachment



Reversion wheels

Type A 

Type B 

Type C 

Reversion wheel type A

Chain d x t in mm	corr. teeth number	PCD Ø	C*	E* (type A or C)
10 x 38	8 10 12	194 243 291	15.5 15.5 15.5	45 45 45
14 x 50	8 10 12	256 319 383	21 21 21	60 60 60
16 x 64	8 10 12	327 409 490	25 25 25	70 70 70
18 x 64	8 10	323 402	27.5 27.5	80 80
19 x 75	8 10 12	384 479 574	27.5 27.5 27.5	80 80 80
22 x 86	8 10 12	440 549 658	32.5 32.5 32.5	90 90 90

Other sizes on request.

Properties:

- grooved wheels with rim
- for using at tensioning stations

Reversion wheel type B

Chain d x t in mm	corr. teeth number	PCD Ø	C*	E = 2C* (only type B)
10 x 38	8 10	194 243	15.5 15.5	31 31
14 x 50	8 10	256 319	21 21	42 42
16 x 64	8 10	327 409	25 25	50 50
18 x 64	8	323	27.5	55
19 x 75	8 10	384 479	27.5 27.5	55 55
22 x 86	8 10 12	440 549 658	32.5 32.5 32.5	65 65 65

Other sizes on request.

Properties:

- grooved wheels without rim
- for using in loose side of the belt under the trough

Reversion wheel type C

Chain d x t in mm	corr. teeth number	PCD Ø	C*	E* (type A or C)
10 x 38	8 10 12	194 243 291	15.5 15.5 15.5	45 45 45
14 x 50	8 10 12	256 319 383	21 21 21	60 60 60
16 x 64	8 10 12	327 409 490	25 25 25	70 70 70
18 x 64	8 10 12	323 402 482	27.5 27.5 27.5	80 80 80
19 x 75	8 10 12	384 479 574	27.5 27.5 27.5	80 80 80
22 x 86	8 10	440 549	32.5 32.5	90 90

Other sizes on request.

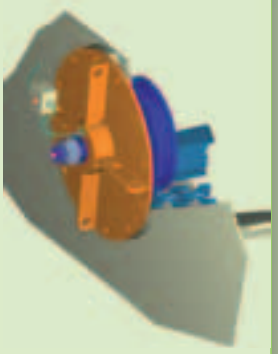
Properties:

- plain wheels with rim
- for both the use cases, however only possible when using flange attachments and very short scraper distances

* For dimension C and E, refer to page 64.

For ordering, please use the questionnaire on page 64.

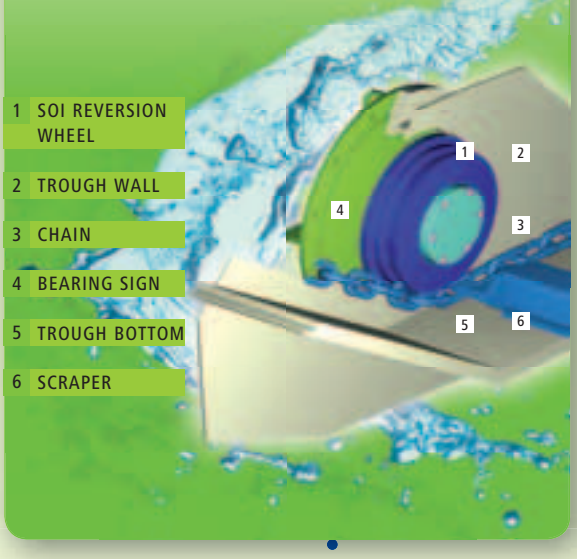
Submerged **O**verhung **I**dler **(SOI)**



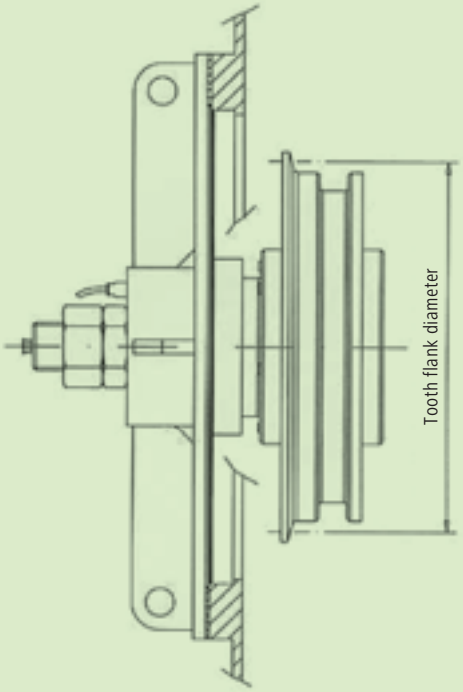
- Grooved wheels with rim for using in the hoistway
- Underwater sprockets vary from the normal reversion wheel only in the design of the “flying” shaft bearing, which are optimally designed by RUD for even these use cases. Numerous use cases all over the world prove their high availability.

Underwater SOI

- Ideal for wet de-ashing systems
- Electronic circulation control optionally possible
- Assembly of outer wall at the trough
- Suitable for modifying old systems
- High-quality, robust and easy-running bearing technology
- Optimised bearing seal
- Easily accessible for maintenance works
- Deliverable in all reversing wheel dimensions
- Two design versions: with or without bearing shield in fixed casing hub



Submerged **O**verhung **I**dler **(SOI)**



Design SOI 1		
Chain d x t in mm	**PCD Ø**	**corresponding to the number of teeth**
19 x 75	290 384	6 8
22 x 86	331 440 549	6 8 10
26 x 100	386 512 639	6 8 10
30 x 120	426 614 766	6 8 10

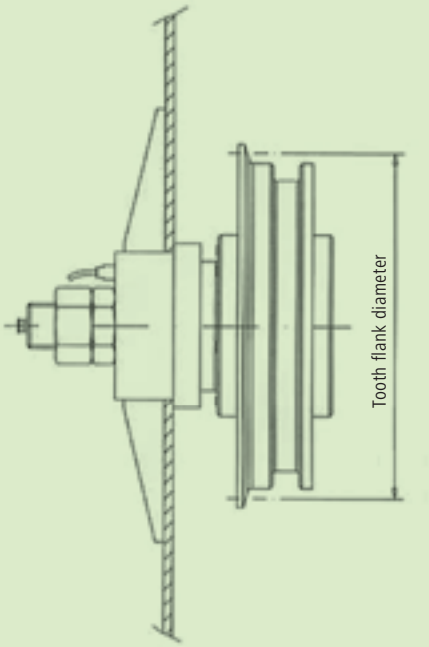
Ordering example:

SOI 1 22x86-400/790-10

Reversion wheel with bearing shield for chain 22x86-R100 with 400 mm sprocket Ø and 790 mm Bearing shield Ø with electric circulation control (1), without automatic lubricator (0).

Surface condition: Primed

For connecting dimensions refer to dimension sheet on page 62.



Design SOI 2		
Chain d x t in mm	**PCD Ø**	**corresponding to the number of teeth**
19 x 75	290 384 479	6 8 10
22 x 86	331 440 549	6 8 10

Ordering example:

SOI 2 22x86-400/790-10

Reversion wheel without bearing shield for chain 22x86-R100 with 400 mm sprocket Ø and 790 mm Bearing shield Ø with electric circulation control (1), without automatic lubricator (0).

Surface condition: Primed

For connecting dimensions refer to dimension sheet on page 63.

For ordering, please use the questionnaire on page 62/63.

Pocket wheels

single, multi-part

Pocket wheel system

Multi-part pocket wheel

Chain d x t in mm	Z	PCD Ø	A	B	C	$E_{max.}$	$F_{max.}$ = Hole-Ø in mm	Complete sprocket wheel approx. kg/piece
10 x 38	8	195	35.0	80	30	80	45.0	6.5
14 x 50	8 9 10 12	256 288 320 384	49 49 49 49	120 140 155 155	35 45 40 40	100 90 105 105	80.0 100.0 100.0 100.0	13.1 15.2 23.8 37.4
16 x 64	8 10	327 409	56 56	160 195	45 45	125 125	110 140	27.2 45.4
18 x 64	8	328	64	150	45	125	90	30.5
19 x 75	8 10	384 479	66 66	185 225	45 45	145 145	130 150	40.5 68.0
22 x 86	7 8 10	387 440 549	77 77 77	155 200 225	65 65 65	165 165 165	90 120 140	45.0 59.5 106.0
26 x 100	8 10	512 639	91 91	235 335	75 75	175 175	150 230	89.0 215.0
30 x 120	9 10	690 766	108 108	320 360	80 90	170 180	180 240	189.0 243.0
34 x 136	9	783.0	122.0	380	90.0	240	260.0	335.0
38 x 144	8	738.0	130.0	355	125.0	250	240.0	316.0

Properties:

- with replaceable, highly wear-resistant pocket wheel discs
- for difficult operating conditions
- preferably used as driving gear

Ordering example for the complete wheel:

Multi-part pocket wheel
For chain: **19 x 75**
Pocket number: **8**
Hole-Ø: **... mm**
Dimension C: **... mm**
Dimension E: **... mm**
Number in piece **10**

Ordering example for pocket wheel disc:

Multi-part pocket wheel
For chain: **19 x 75**
Pocket number: **8**
Number in piece **10**

Single-part pocket wheel

Chain d x t in mm	Z	PCD Ø	A	B	C	$E_{max.}$	Chain wheel compl. ca. kg / Pcs.	$F_{max.}$ = Hole-Ø in mm
8 x 31	5* 6 7 10*	100.3 119.7 139.3 198.1	40 45 40 43	62 – 70 80	25.0 22.5 27.5 25.0	68 45 55 50	4.5 2.9 4.5 6.5	45.0 40.0 40.0 48.0
10 x 38	5* 6 8 10 12	123.0 147.0 194.7 243.0 291.0	55.0 35.0 35.0 35.0 35.0	75 85 100 100 100	32.0 30.0 25.0 30.0 30.0	80 80 80 80 80	3.5 3.5 11.5 21.0 22.5	45.0 55.0 65.0 65.0 65.0
14 x 50	6 7 8 10 12	193.0 225.0 256.0 319.0 383.0	49 49 49 49 49	105 135 120 - 160	30 30 30 30 30	75 65 100 70 100	7.5 12.0 13.5 29.0 23.5	70.0 85.0 80.0 120.0 120.0
16 x 64	6 8 10	247.0 328.0 409.0	56 56 56	140 160 195	45 45 45	120 125 125	15.1 21.5 35.4	85.0 120.0 140.0
18 x 64	6 8	247 328	63.5 63.5	140 150	45 45	120 125	20.1 25.5	95.0 110.0
19 x 75	8 10	385 479	66.0 66.0	185 225	45 45	130 145	40.0 50.0	125.0 150.0
22 x 86	6 7 8 10	332.0 386.0 440.0 549.0	77.0 77.0 77.0 77.0	– 265 185 300	50.0 65.0 65.0 65.0	100 165 165 165	27.0 50.0 50.5 100.0	140.0 150.0 135.0 180.0
26 x 100	8 10	512.0 639.0	91.0 91.0	235 335	75.0 75.0	175 175	90.0 110.0	150.0 250.0
30 x 120	8	614.0	108.0	320	55.0	210	180.0	220.0

Properties:

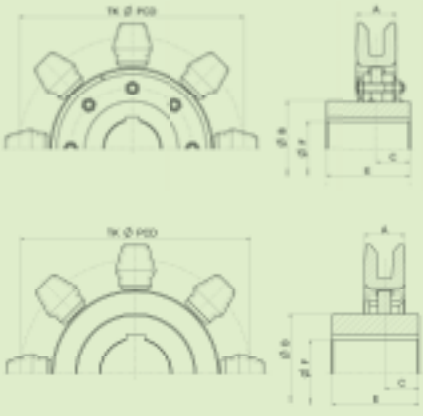
- highly wear-resistant
- for medium and difficult operating conditions
- especially suitable as guide wheel

Ordering example:

Single-part pocket wheel
For chain: **19 x 75**
Pocket number: **8**
Hole-Ø: **... mm**
Dimension C: **... mm**
Dimension E: **... mm**
Number in piece **10**

- Other sizes on request.

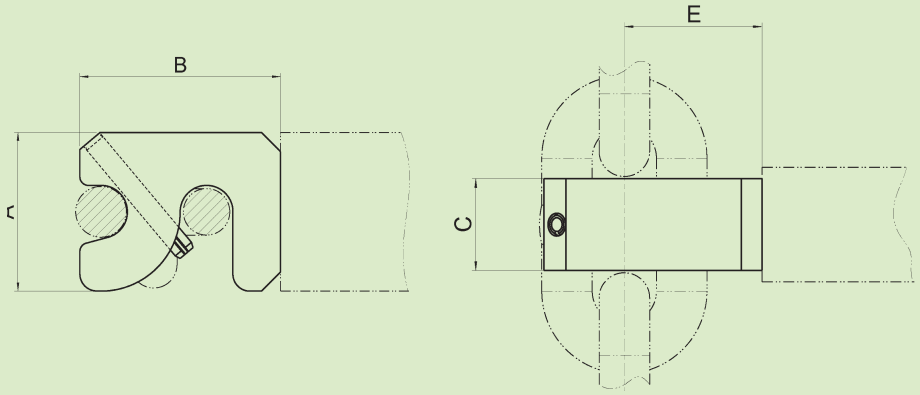
* without heat treatment



MEE-T attachment

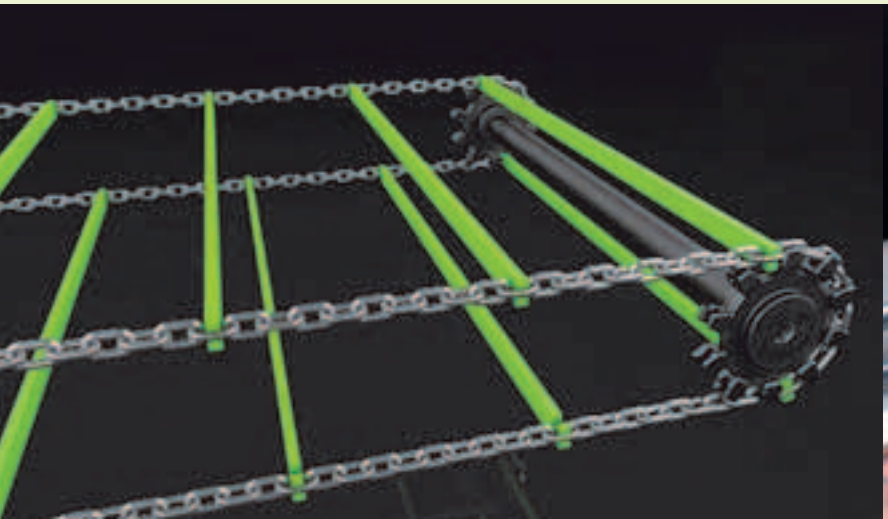
System pocket wheel

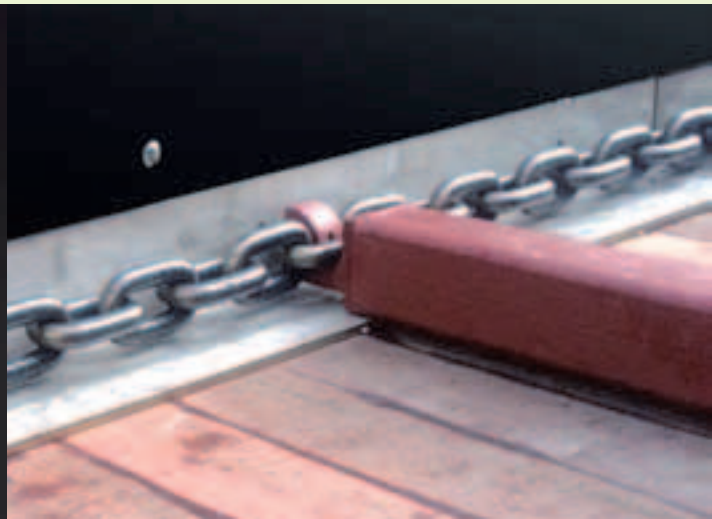
MEE-T in one part for system pocket wheel							
RUD Part no. with pin locking	**RUD Part no. without pin locking**	**Chain d x t in mm**	**A**	**B**	**C**	**E**	**kg/piece**
62930	62929	**10 x 38**	35	43	16	27	0.2
55158	50380	**14 x 50**	50	60	20	38	0.4
62676	50383	**16 x 64**	56	70	28	44	0.6
62677	50417	**18 x 64**	62	78	25	49	0.6
62678	50418	**19 x 75**	65	80	35	50	1.0
62680	50419	**22 x 86**	75	95	40	60	1.6
62681	50423	**26 x 100**	90	111	45	70	2.5
62683	50424	**30 x 120**	105	128	55	81	4.6
62685	50425	**34 x 136**	115	144	65	91	6.0
7992593	–	**38 x 144**	128	160	65	101	7.3



Properties:

- for difficult operating conditions
- scraper height up to 1.5 times the chain link width
- double-strand conveyor and multiple-strand conveyor systems
- can be welded to anything
- securing with locking pin if necessary
- run across pocket wheels and plain wheels
- Deliverable with and without pin locking

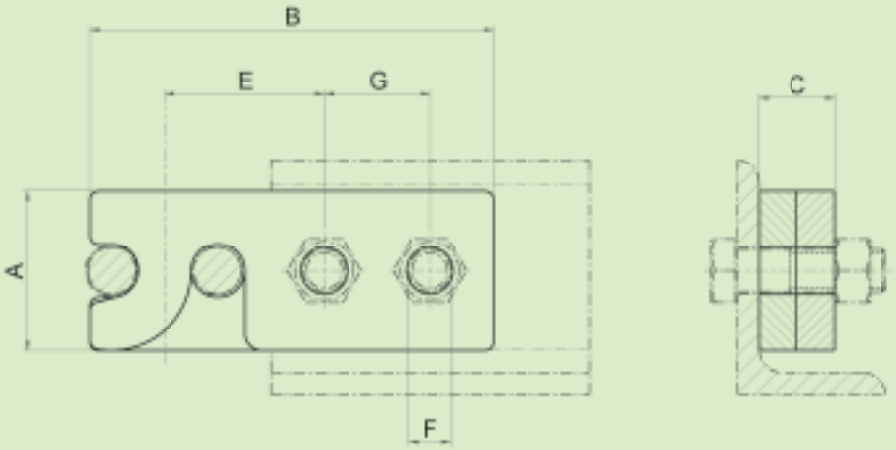




MEZ-T attachment

System pocket wheel

MEZ-T Attachment								
RUD Part no.	**chain d x t in mm**	**A**	**B**	**C**	**E**	**F**	**G**	**kg / Pair**
7102680	**10 x 38**	35	100	12	37	11.0	30	0.3
62686	**14 x 50**	50	130	16	52	13.5	36	0.7
62687	**16 x 64**	56	150	24	58	17.5	40	1.3
63039	**18 x 64**	62	155	24	63	17.5	40	1.5
63040	**19 x 75**	65	165	30	65	17.5	46	2.0
62688	**22 x 86**	75	190	36	75	22.0	50	3.2
62689	**26 x 100**	90	220	44	86	22	60	5.5
62690	**30 x 120**	105	250	56	96	26	70	9.3



Properties:

- for medium to difficult operating conditions
- for scraper height up to 1.5 times the outer chain link width
- assembly and disassembly in case of tensioned chain possible
- double-strand conveyor and multiple-strand conveyor systems
- run over pocket wheels and plain wheels

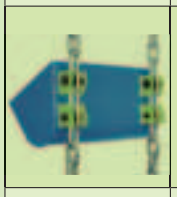
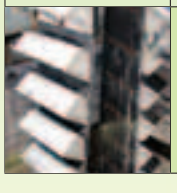
- Deliverable with and without pin locking

At a glance

BULKOS THE BULK SOLUTION **bucket attachment systems**

RUD

BULKOS bucket attachment systems

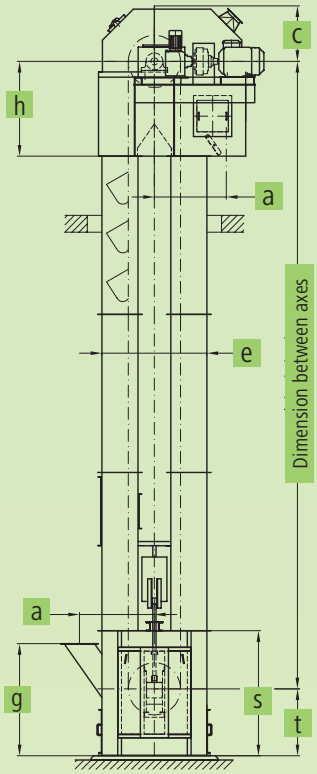
	Bucket width [mm]	Max. conveyance capacity [m³/h]	Max. dimension between axes [m]	Max. conveyance speed [m/s]	Max. recommended granulation [mm]	Max. temperature of material to be conveyed [°C]	Recommended material to be conveyed
RUD central chain	**Recommended traction mechanism RU80, RU150, RU200; breaking force 800 - 2000 kN**						Cement, limestone, gravel, coke, slag, clinker
	400 - 1100 simple 2 x 400 - 2 x 1000 tandem	600 1200	70	1.7	120	250	
RUD System 65*	**Recommended traction mechanism Round link steel chain 14x50 - 34x136; breaking force 140 - 720 kN**						Cement, limestone, gravel, coal, sugar beets, clinker, potassium, rock salt, fertiliser, soda
	250 - 1600	1100	65	1.5	120	200	
RUD 2win*	**Recommended traction mechanism Round link steel chain 14x50 - 34x136; breaking force 140 - 720 kN**						Cement, limestone, lump lime, soda, gypsum, fertiliser, filter dust
	250 - 1250	700	60	1.5	100	200	
RUD fabric belt	**Recommended traction mechanism: Fabric belts are available with 4-6 EP 630-EP 1600 inserts**						Cement, limestone, gypsum, sugar, coal, aluminium oxide, sand, potassium, rock salt, slag, filter dust
	160 - 1250	700	45	1.7	40	120	
RUD steel cord belt	**Recommended traction mechanism: Steel cord belts are available with a breaking force of 800…3150 N/mm belt width.**						Cement, limestone, coal, potassium, rock salt, slag
	315 - 1600	1200	120	1.7	80	120	

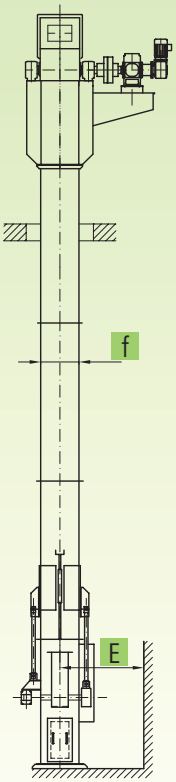
Problems of the des DIN system

- Chain bracket has a double function
  - transmission of tension of the chain loop
  - fixing the bucket to the chain loop and absorbing bucket strain
- Weak point double-function may lead to fatigue fractures
- Additional consequences may be loose screw fittings
- Even over-dimensioning in heavy conveyor operations does not solve these problems

Solution RUD multi-link-fastenings 2win and system 65 (see page 39/40)

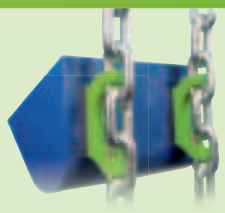
- Assembly over several chain links
- No transmission of tension from the chain to the attachment
- Gentle introduction of the scooping force into the chain strand
- Minimizing wear in the chain joints





At a glance

BULKOS bucket elevators



These are specially designed for the dust-free, vertical conveyance of powdery, granular, lumpy and high temperature bulk materials.

Highly wear-resistant chains, traction wheels or sprockets ensure that even abrasive materials are transported reliably. Specially designed chaintype

bucket elevators are available in either centrifugal/gravity, positive or central discharge designs dependent on the application.

Conveying capacities, reference values for approx. 75 % filling

Bucket DIN 15233

Width [mm]	160	200	250	315	400	500	630	800	1000	1250	1600
Conveyance speed [m/s]	1.05	1.05	1.15	1.15	1.20	1.20	1.34	1.34	1.48	1.48	1.48
Conveyance capacity [m³/h]	9	11	20	25	44	61	94	129	196	305	391

Bucket DIN 15234

Width [mm]	160	200	250	315	400	500	630	800	1000	1250	1600
Conveyance speed [m/s]	1.05	1.05	1.15	1.15	1.20	1.20	1.34	1.34	1.48	1.48	1.48
Conveyance capacity [m³/h]	14	17	31	39	70	98	151	207	304	473	605

Special bucket

Width [mm]	160	200	250	315	400	500	630	800	1000	1250	1600
Conveyance speed [m/s]	1.15	1.15	1.25	1.25	1.28	1.33	1.49	1.49	1.48	1.48	1.48
Conveyance capacity [m³/h]	18	23	41	52	91	133	209	287	353	558	715

High-capacity bucket conveyor

Width [mm]	160	200	250	315	400	500	630	800	1000	1250	1600
Conveyance speed [m/s]	1.15	1.15	1.25	1.25	1.28	1.33	1.49	1.49	1.48	1.48	1.48
Conveyance capacity [m³/h]	27	34	59	75	129	185	288	397	499	789	1010

Dimension*

Bucket width	b	160	200	250	315	400	500	630	800	1000	1250	1600
Head	a	724	724	904	904	1004	1139	1264	1410	1673	1747	1747
	c	540	540	695	695	785	875	955	1050	1320	1340	1340
	h	850	850	1050	1050	1250	1450	1600	1800	2100	2300	2300
Funnel	e	1000	1000	1250	1250	1400	1600	1800	2000	2450	2550	2550
	f	280	355	450	545	660	770	900	1110	1300	1600	2000
Foot	a	724	724	904	904	1004	1139	1264	1410	1673	1747	1747
	g	1220	1220	1350	1350	1500	1700	1900	2100	2450	2500	2500
	a	670	670	800	800	880	970	1080	1300	1550	1550	1550
	s	1320	1320	1450	1450	1600	1800	2000	2200	2750	2750	2750
Expansion distance	E	900	1000	1200	1300	1500	1600	1800	2100	2500	2900	3500

*) Not included centre discharge bucket elevators with bucket attachment SWA.

Chain elevators

Description

The **bucket elevator casings** are selfsupporting, but they require horizontal guides at least every 15 meters and below the elevator head. **The bucket elevator head** comprises a lower section with doors to access the adjustable discharge plate, and braced bearing mountings, for the pedestal bearings which support the drive shaft, the shaft exit points use grease filled radial shaft seals. The upper sections comprise a multipart removable hood with an inspection door. A drive platform is mounted on the side of the lower part of the head for supporting a wide variety of commercially available drives. If required a maintenance platform and or an overhead support/ service beam can be fitted if required. An elevator drive normally consists of a geared motor unit, which is normally connected to a frequency controller for maintenance purposes. For higher power requirements, we recommend a drive unit with a bevel spur gearbox, and standard motor optionally with ancillary drive. Starting characteristics can be optimized by a hydraulic clutch or an electric soft start.

The **double or single leg casing** is torsionally rigid sheet metal housing, constructed of standard section lengths with flange connectors. The maintenance and assembly door position should preferably be located in the elevators raising casing leg, approximately 0.8 m above a platform.

The **elevator boot** is optionally designed with either internal, oil-filled bearings or external pedestal bearings. With external bearings, the shaft exit points are sealed by gray cast-iron stuffing boxes. There are large assembly doors and cleaning doors on both sides. The chain takeup tension is generated by a weight or spring-loaded spindle take-up device.

Depending on the type of chain used, RUD driving wheels are either non-toothed chain pulleys with replaceable, highly wear-resistant segments, or toothed sprocket wheels with replaceable, highly wear-resistant teeth. The **RUD return wheels** have replaceable, highly wear-resistant segments which in certain designs incorporate guide discs.

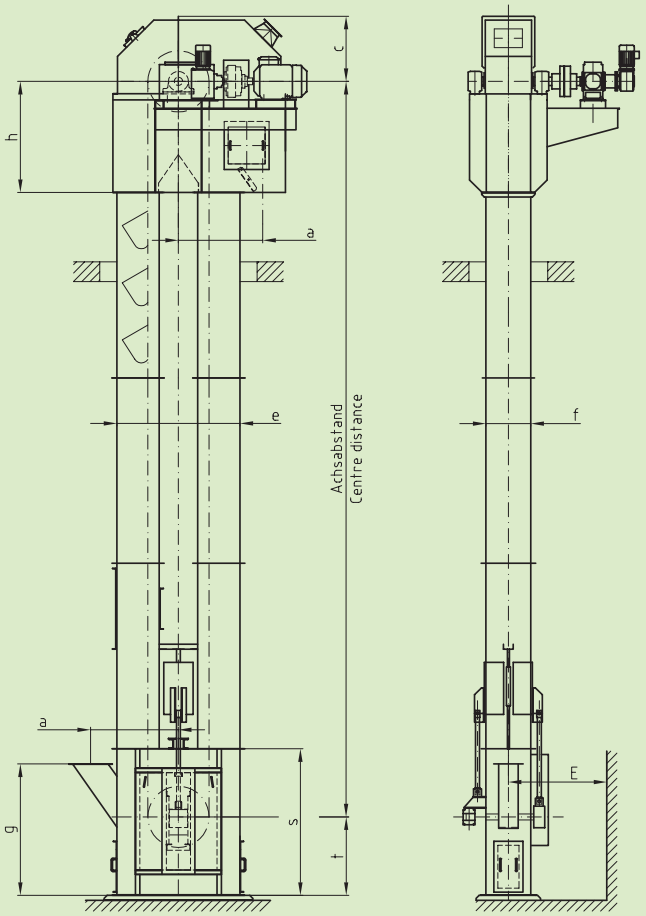
Buckets are manufactured according to DIN or our works standard. The materials used are steel, stainless steel, or rubber.

Buckets are attached by chain shakkles, bolted clamping clips, plug-in attachments or angle brackets.

The **chains** are either hardened, round link chains to DIN Standard or works standard chain designs made of special, highly wear-resistant alloy steel. Engineering style chains are also used, as either double or single central chains.

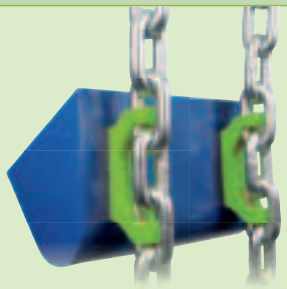
Standard **safety devices** such as speed governors and level indicators, to monitor the operating status of the bucket elevator are incorporated.

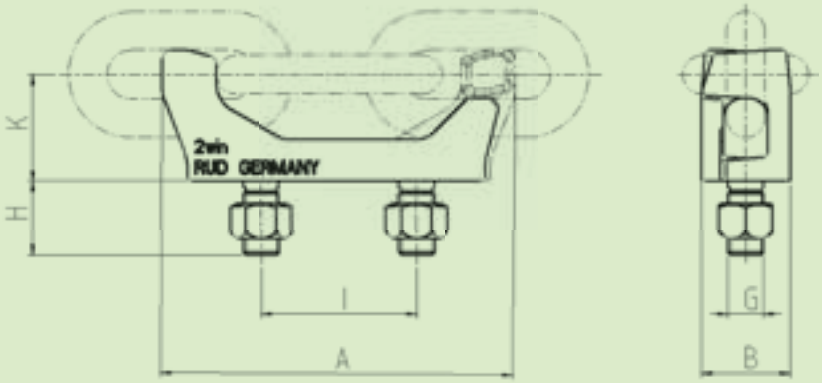
Additional **accessories** are available.



Back-wall bucket attachment 2win

Back-wall bucket attachment 2win								
RUD Part no.	Chain d x t in mm	A	B	G	H	I	K	Weight [kg]
7998699	**14 x 50**	124	40	M14	30	56	39	0.9
7998700	**16 x 64**	156	43	M16	35	63	45	1.3
8503775	**19 x 75**	180	50	M20	40	80	53	1.6
8503776	**22 x 86**	207	58	M24	50	91	62	2.4
8503777	**26 x 100**	240	60	M24	50	105	71	3.4
7996145	**30 x 120**	288	75	M30	60	126	84	6.0
7993608	**34 x 136**	327	92	M36	70	147	96	9.3

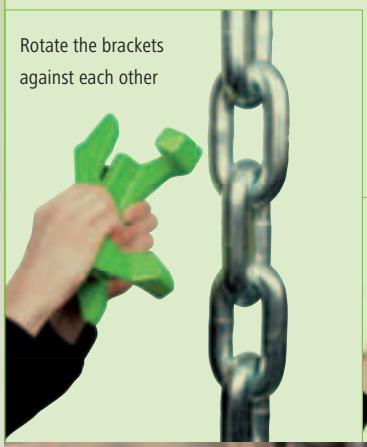


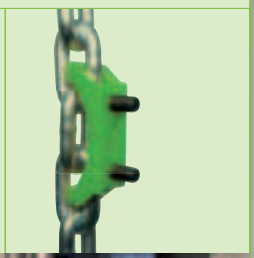


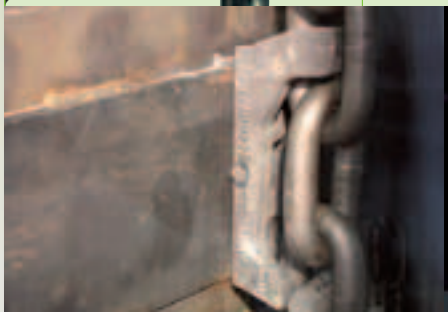
Properties:

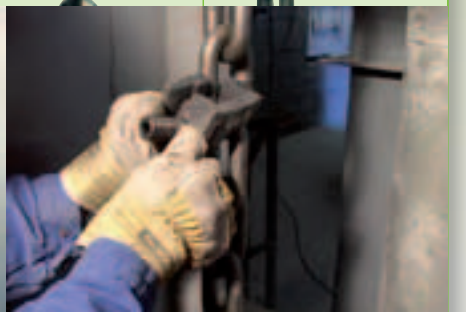
- for using bucket conveyors with up to 60 m height
- endless chain strands can be used
- short assembly and disassembly times, without special tools
- bucket attachments runs over sprocket wheels and plain wheels
- suitable for replacing all the DIN bucket attachments in round steel link chain bucket elevators exept side-wall attachments

Assembly sequence:









Side-wall attachments

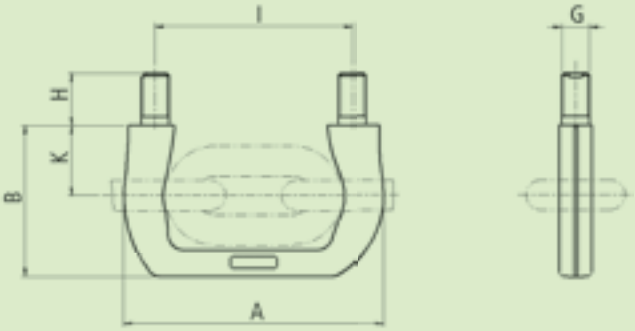
SWA

Side-wall attachments SWA								
RUD Part no.	**Chain d x t in mm**	**A**	**B**	**G**	**H**	**I**	**K**	**Weight [kg]**
7992042	**16 x 64**	140	81	M16	35	105	37	0.6
7982949	**19 x 75**	164.4	98.5	M20	40	124	47	1.3
7992040	**22 x 86**	190	112	M20	40	145	51	1.4
7987910	**26 x 100**	224	130.5	M24	45	170	60	2.8
7990871	**30 x 120**	258.5	153.5	M30	55	198.5	71	3.5

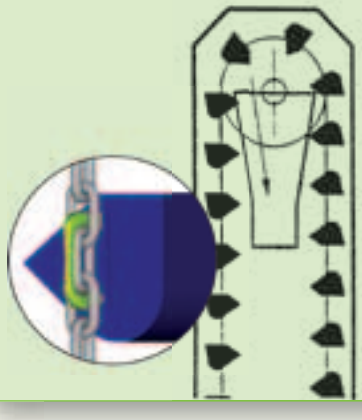
Properties:

- For using in slow-running bucket elevators with gravity drain, central discharge bucket conveyors and return-feed bucket conveyors
- endless chain strands can be used
- easy assembly in case of variable bucket distance
- two-link bucket attachment for a smooth run across the gears

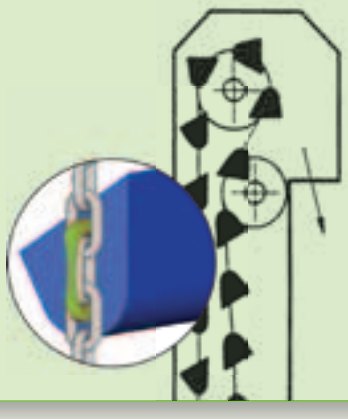
Assembly sequence



for central discharge bucket conveyors



Centre discharge bucket elevators

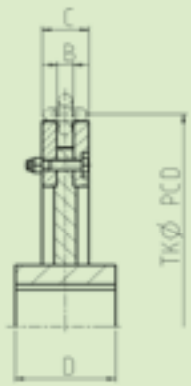


Chain wheel
for bucket elevators

Chain wheel for bucket elevator						
Chain d x t in mm	**PCD Ø**	**B**	**C**	**D**	**Number of segment pairs**	**Weight of the complete sprocket approx. kg/piece**
14 x 50	500	19	55	120	4	70
16 x 64	630	22	62	140	4	135
19 x 75	710	27	71	160	4	170
22 x 86	800	29	79	170	4	250
26 x 100	900	33	93	200	4	350
30 x 120	1000	40	110	200	4	450
34 x 136	1250	44	114	220	4	500

Properties:

- Especially suitable for RUD systems **2win** and SWA
- finish-drilled and grooved as per customer requirement
- robust welded construction with replaceable bearing ring segments
- hardened bearing ring segments for the drive
- unhardened bearing ring segments for deflection



Ordering example:
Chain sprockets for system: **2win**
Design: **Complete**
PCD Ø in mm: **710**
For chain: **19 x 75**
Number in pieces: **4**
Hub bore hole: **120^{H7}**
Segments: **hardened**

Special grooved wheels and guide wheels on request.

Assembly of chains across the smooth drive chain wheels in the bucket elevator.

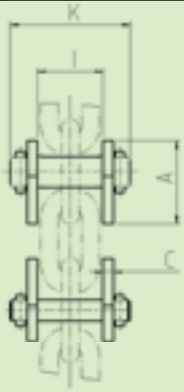
Bucket attachment

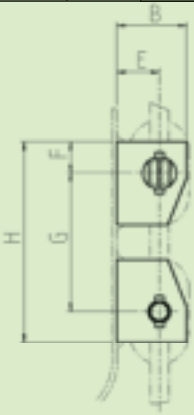
System 65

Bucket attachment System 65 (two-link-mounting - plug in attachment - double – SD) [1]														
Chain d x t in mm	Flat steel		Plug in attachment flat	Plug in attachment round	A	B	C	E	F	G	H	I	K	Complete weight [kg]
	Part A	Part B												
	RUD Part no.													
14 x 50	50142	50144	61160	61162	65	55	8	33	25	100	150	49	93	1.0
16 x 64	50146	50150	61163	61165	80	65	10	40	31	128	190	58	110	2.0
19 x 75	50152	50154	61166	61168	95	75	12	45	40	150	230	68	130	3.2
22 x 86	50162	50186	61169	61171	110	85	15	50	44	172	260	80	158	5.1
26 x 100	50197	50204	61172	61173	120	100	15	61	45	200	290	94	172	6.8
30 x 120	50206	50208	61174	61175	140	125	15	75	50	240	340	109	190	10.0
34 x 136	51677	51679	54713	54714	155	130	15	80	54	272	380	122	210	13.0

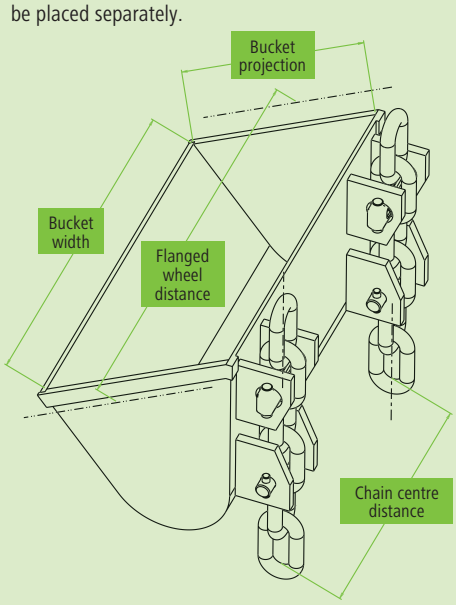
Properties:

- for heavy operating conditions in the bucket elevator area
- robust and highly wear-resistant
- easy assembly and disassembly of buckets on the chain





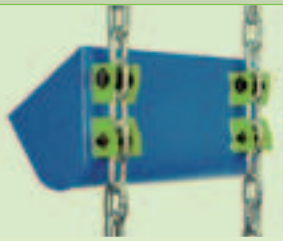
[1] The complete version includes the following components:
2 x flat steel part A, 2 x flat steel part B,
1 x plug-in attachment round,
1 x plug-in attachment flat.
A repeat order for individual parts such as flat steels and plug-in attachments can also be placed separately.



Reversing wheel

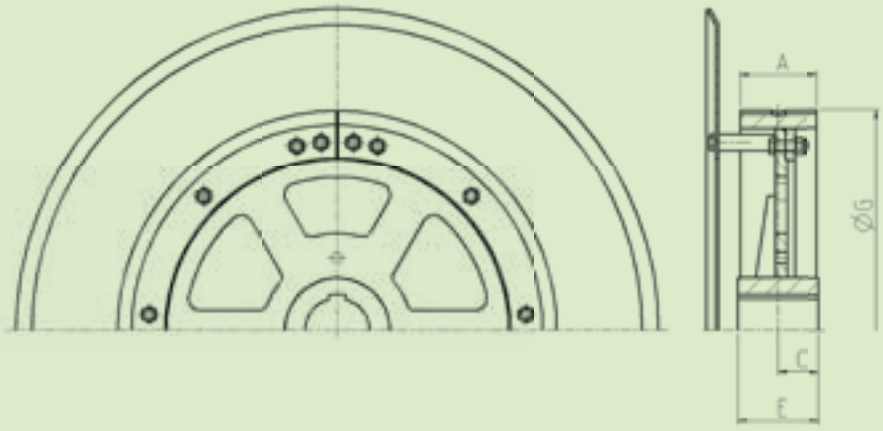
for system 65 bucket elevators

Reversing wheel for system 65 bucket elevators				
Support Ø G	**A**	**C**	**E**	**Weight kg/piece**
540	110	70	140	120
575	100	70	140	125
630	100	70	140	135
730	120	70	140	185
800	120	80	160	210
870	140	80	160	250
980	190	80	160	420
1095	190	80	160	510
1180	195	100	200	620
1280	195	70	140	560



Properties:

- The bearing ring and the hub plate are stable welded constructions
- Weight-loaded initial tensioning is not required at the deflection due to the interlocked drive. The chain is redirected into uncompressed condition → reduction in wear



Ordering example:

Pulley block: **complete**

For chain: **30 x 120**

Support Ø in mm: **980**

Dimension C in mm: **80**

Dimension E in mm: **160**

Ø Hub bore hole: **90^{H7}**

Chain centre distance = ...

Flanged wheel distance = ...

Sprocket wheel

System 65

Sprocket wheel with replaceable individual teeth[1]						
Chain d x t in mm	**Teeth**	**PCD Ø**	**B**	**C**	**E**	**Gewicht kg/Stk.**
14 x 50	16	510	160	50	110	71
	20	637	200	85	170	115
16 x 64	15*	612	200	85	170	125
	17	694	201	75	150	148
	18	734	200	75	150	121
	20	816	210	90	180	148
19 x 75	15*	718	240	75	150	132
	17	813	280	75	150	209
	19	908	270	90	180	289
22 x 86	15*	823	275	90	180	238
	16	878	275	90	180	242
	17	932	270	90	180	299
	18	986	300	100	200	350
26 x 100	14*	894	300	100	200	270
	15	956	300	100	200	290
	16	1020	300	100	200	403
	17	1084	300	100	200	410
30 x 120	14*	1072	300	100	200	409
	15	1148	380	100	200	371
	16	1225	300	100	200	446
	17	1300	325	125	250	501
34 x 136	14*	1214	370	100	200	489
	15	1301	370	100	200	488
	16	1387	390	110	220	677

Teeth with increased link support also available. For this refer to page 20.

Properties:

- replaceable individual teeth are made of MnCr special steel
- the teeth are highly wear-resistant
- surface hardened
- hub and secondary sheaves are welded construction

Ordering example:

Sprocket wheel:

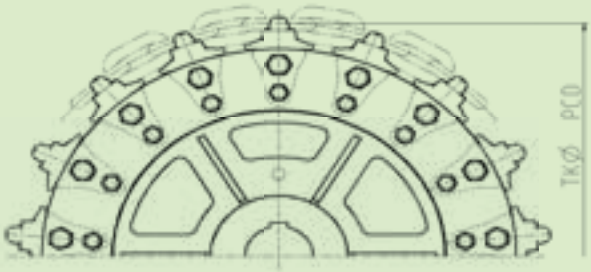
For chain: **22 x 86**
Number of teeth: **16**
Dimension C in mm: **90**
Dimension E in mm: **180**
Ø Hub bore hole: **180^{H7}**

alternative:

Individual tooth:
with screw joint
For chain: **22 x 86**
Number of teeth: **16**

[1] Other dimensions on request

* Preference sizes in accordance with DIN 15251 (shade)



RUD central chain

RU80 · RU150 · RU200

Components of central chain

The central chain consists of four basic elements, inner plates, bolts, outer plates and bucket attachments.

The chain can be easily opened, shortened or extended by simply bending the chain links at every position without the tool in an assembly- and disassembly-friendly way.

A favourable force distribution and tolerance compensation is achieved using the bolt bearing at the outer plate, which is also carried out in the bushings.

The buckets are mounted using bilaterally stable bucket attachments, which are pushed to the bushings of the outer plates. Increase in the useful life in case of wear of the chain can be achieved once again by turning over the chain.

Assembly sequence:

1. Insert the bolts

2. Insert the outer plates

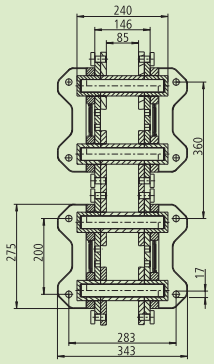
3. Stretch the chain – finished without tools

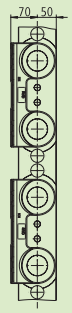
RUD central chain

RU80 · RU150 · RU200

Central chain							
Order number Chain	**Order number Angle**	**Strand lenght**	**Division [mm]**	**Breaking force [kN]**	**Possible bucket distance [mm]**	**Usual bucket width [mm]**	**übliche Becherbreite [mm]**
7993652	6x 8904355	1080	180	800	360/720	400-710	400-710
7905523	6x 8504351	1080	180	1500	360	400-1000	400-1000
7992038	Chain incl. angle	1080	180	2000	360	600-1100	600-1100

RU80

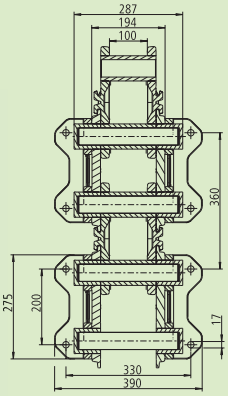


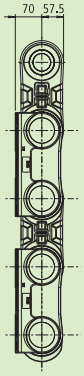


Properties:

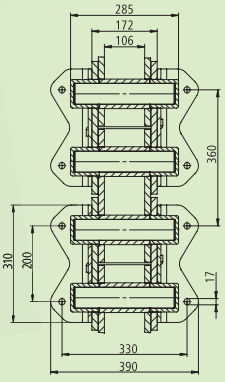
- Hinge points: Bolts float-mounted → high wear volume
- Assembly: without special tool possible
- Standard strand length: 1080 mm packaged in an assembly-friendly way

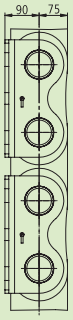
RU150

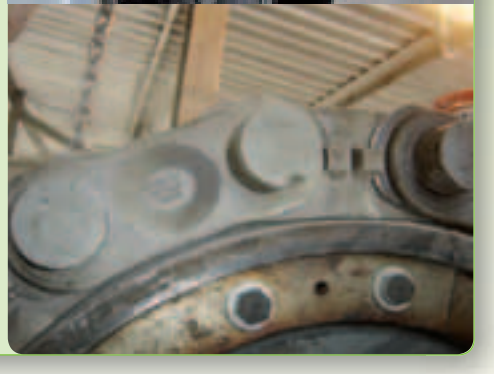




RU200







RUD central chain

Drive wheels · Tension sprockets

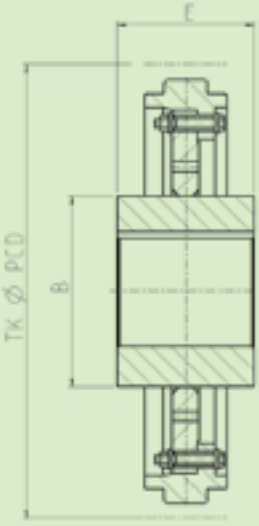
Drive wheel					Tension sprocket			
Drive wheel PCD Ø [mm]	Corr. teeth no. of the tension sprocket	B max [mm]	E max [mm]	Weight approx. [kg]	B max [mm]	E max [mm]	Weight approx. [kg]	usual chain size
695	12	350	300	380	220	200	230	RU80
800	14	400	360	480	220	200	300	RU80 / RU150
900	15	400	360	570	220	200	360	RU80 / RU150
960	16	370	220	390	220	200	460	RU150
1000	17	400	300	740	220	200	550	RU80 / RU150
1170	20	420	300	880	220	200	700	RU150 / RU200
1300	22	450	300	970	220	200	765	RU150 / RU200

Properties:

- running threads made of Cr-Mo steel
- running surface inductively hardened

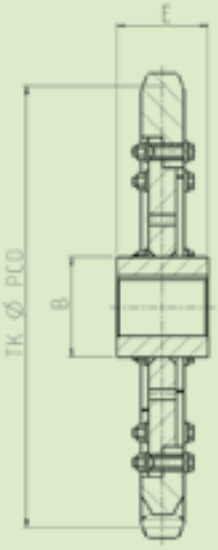
RUD Drive wheel

Ordering example:
Complete drive wheels for RUD central chain: **RU80**
PCD: **800 mm**



RUD Tension sprocket

Ordering example:
Complete tension sprocket for RUD central chain: **RU80**
Number of teeth: **14**



Belt type bucket elevators

Belt type bucket elevator designs using textile or steel reinforced belts transport materials dust-free without difficulty, even to great heights and are especially suitable for the continuous vertical conveyance of free flowing bulk materials. Suitable adaptations are made to handle coarse-grained or higher temperature materials.

Conveying capacities, reference values for approx. 75 % filling

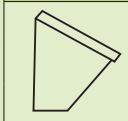
Bucket DIN 15233

Width [mm]	160	200	250	315	400	500	630	800	1000	1250	1600
Conveyance speed [m/s]	1.05	1.05	1.15	1.15	1.20	1.20	1.34	1.34	1.48	1.48	1.48
Conveyance capacity [m³/h]	10	12	25	31	45	63	99	140	224	316	405

Bucket DIN 15234

Width [mm]	160	200	250	315	400	500	630	800	1000	1250	1600
Conveyance speed [m/s]	1.05	1.05	1.15	1.15	1.20	1.20	1.34	1.34	1.48	1.48	1.48
Conveyance capacity [m³/h]	16	20	38	48	71	101	160	225	348	490	627

Special bucket



Width [mm]	160	200	250	315	400	500	630	800	1000	1250	1600
Conveyance speed [m/s]	1.15	1.15	1.25	1.25	1.28	1.33	1.49	1.49	1.66	1.66	1.66
Conveyance capacity [m³/h]	25	32	56	70	105	154	246	353	512	726	930

High-capacity bucket conveyor

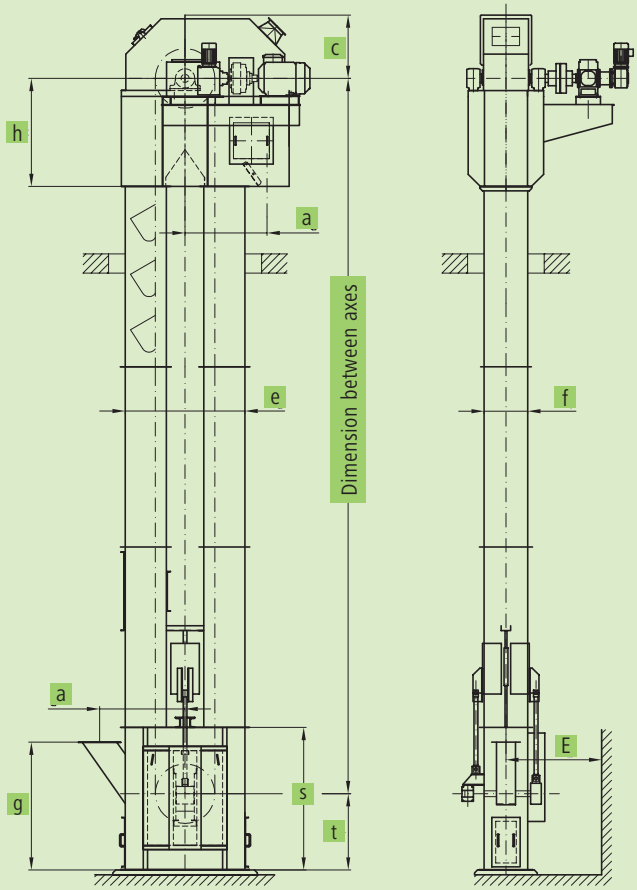
Width [mm]	160	200	250	315	400	500	630	800	1000	1250	1600
Conveyance speed [m/s]	1.15	1.15	1.25	1.25	1.28	1.33	1.66	1.66	1.66	1.66	1.66
Conveyance capacity [m³/h]	27	34	64	81	134	198	321	480	652	850	1088

Dimension

Bucket width	b	160	200	250	315	400	500	630	800	1000	1250	1600
Head	a	724	724	904	904	1004	1139	1264	1410	1673	1747	1747
	c	540	540	695	695	785	875	955	1050	1320	1340	1340
	h	850	850	1050	1050	1250	1450	1600	1800	2100	2300	2300
Funnel	e	1000	1000	1250	1250	1400	1600	1800	2000	2450	2550	2550
	f	280	355	450	545	660	770	900	1110	1300	1600	2000
Foot	a	724	724	904	904	1004	1139	1264	1410	1673	1747	1747
	g	1220	1220	1350	1350	1500	1700	1900	2100	2450	2500	2500
	a	670	670	800	800	880	970	1080	1300	1550	1550	1550
	s	1320	1320	1450	1450	1600	1800	2000	2200	2750	2750	2750
Expansion distance	E	900	1000	1200	1300	1500	1600	1800	2100	2500	2900	3500

Belt type bucket elevators

Description



The **bucket elevator casings** are selfsupporting, but they require horizontal guides at least every 15 meters and below the elevator head. The **bucket elevator head** comprises a lower section with doors to access the adjustable discharge plate, and braced bearing mountings, for the pedestal bearings which support the drive shaft, the shaft exit points use grease filled radial shaft seals. The upper sections comprise a multipart removable hood with an inspection door. A drive platform is mounted on the side of the lower part of the head for supporting a wide variety of commercially available drives. If required a maintenance platform and or an overhead support/ service beam can be fitted if required.

An elevator drive normally consists of a geared motor unit, which is normally connected to a frequency controller for maintenance purposes.

For higher power requirements, we recommend a drive unit with a bevel spur gearbox, and standard motor optionally with ancillary drive. Starting characteristics can be optimized by a hydraulic clutch or an electric soft start.

The **double or single leg casing** is a torsionally rigid, sheet metal housing constructed of standard section lengths with flange connectors. The maintenance and assembly door position should preferably be located in the elevators raising casing leg, approximately 0.8 m above a platform.

The **elevator boot** is optionally designed with either internal, oil-filled bearings or external pedestal bearings. With external bearings, the shaft exit points are sealed by gray cast-iron stuffing boxes. There are large assembly doors and cleaning doors on both sides. The belt take-up tension is generated by a parallel weight or spindle take-up device.

Whereas the parallel weight take-up automatically compensates for belt stretch, the spindle take-up requires manual readjustment. The **driving pulley** has a structured rubber covering. Easy to replace, bolt-on, dished rubberized segments are available upon request.

The **take-up pulley** is designed as a cage drum. Internal cones guide any material that enters the drum out to the sides.

The **buckets** are manufactured according to DIN or our works standard. The materials used are steel, stainless steel, aluminum, plastic or rubber. The **bucket attachments** are selected according to the loads to be handled. Rubber strips are fitted between the belt and the backs of the bukkets. The buckets are attached by means of belting bolts, spherical or half-round segments with countersunk bolts. The belts are available with textile or wire-cable reinforcement. Hot-material rubber compounds are used for transporting high-temperature materials. The belt is jointed by mechanical connecting brackets or claw connectors. Belts with a low linear expansion can be continuously vulcanized.

Standard **safety devices,** comprising off-track governors, speed governors and level indicators, to monitor the operating status of the bucket elevator are incorporated.

Additional **accessories** are available.

Belt type bucket elevators

The RUD drive drum design, with a cylindrical central section and laterally decreasing diameter, ensures

- uniform load distribution across the width of the belt
- low wear on the friction lining
- stable running of the belt and so
- a longer service life for the bett

The RUD drive drum design with interchangeable friction lining:

- The friction lining is easily exchangeable when worn
- It can be exchanged without removing the drum or opening the belt
- This makes it easier to maintain and so
- Reduces down times
- The segments can be re-used after replacing the rubber

The RUD parallel tension unit ensures:

- automatic extension compensatiop of the belt
- a low pretension force and so low loading
- stable running of the belt
- a maintenance-free design

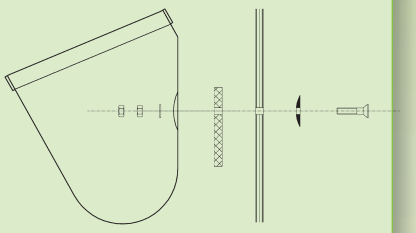
Belt type bucket elevators

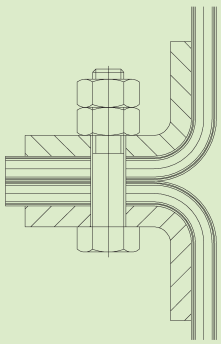
RUD bucket attachments

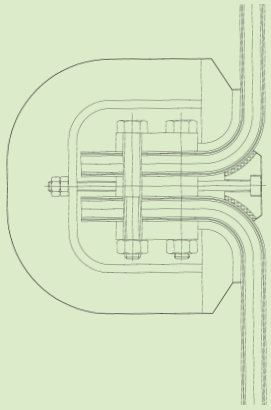
- have soft rubber inserts between the backwalls of the buckets and the belt, wh ich prevent the material jamming and reduce the effects of heat on the belt
- can optimal adapt to the convexity of the drums
- have always the optimal fastening element for the particular load
- have extremely high tear-off strength when used with steelrope belts, even in the coarse grain range

RUD steel-cable belts have

- a tensile strength of 800-3150 N/mm belt width and a low linear eleongation of maximally 0.3%. This means that the belt never needs shorteningduring its entire service life.
- steel cross-bracing on both sides to give high transverse rigidity, and so optimal straight running and high tear out strength of the buckets.
- hot material rubber compositions for conveying material at a continuous temperature of up to 130°C, and temperature-resistance up to a maximum 10°C peak load.
- 5 mm thick cover plates on both sides and solid rubber edge protection for a long service life, even when handling highly abrasive materials.
- bucket attachment holes cut by water jet to ensure the highest quality
- belt ends prepared in the works for endless connection with mechanical belt connectors. Endless closure can also be achived by hot vulcanization.

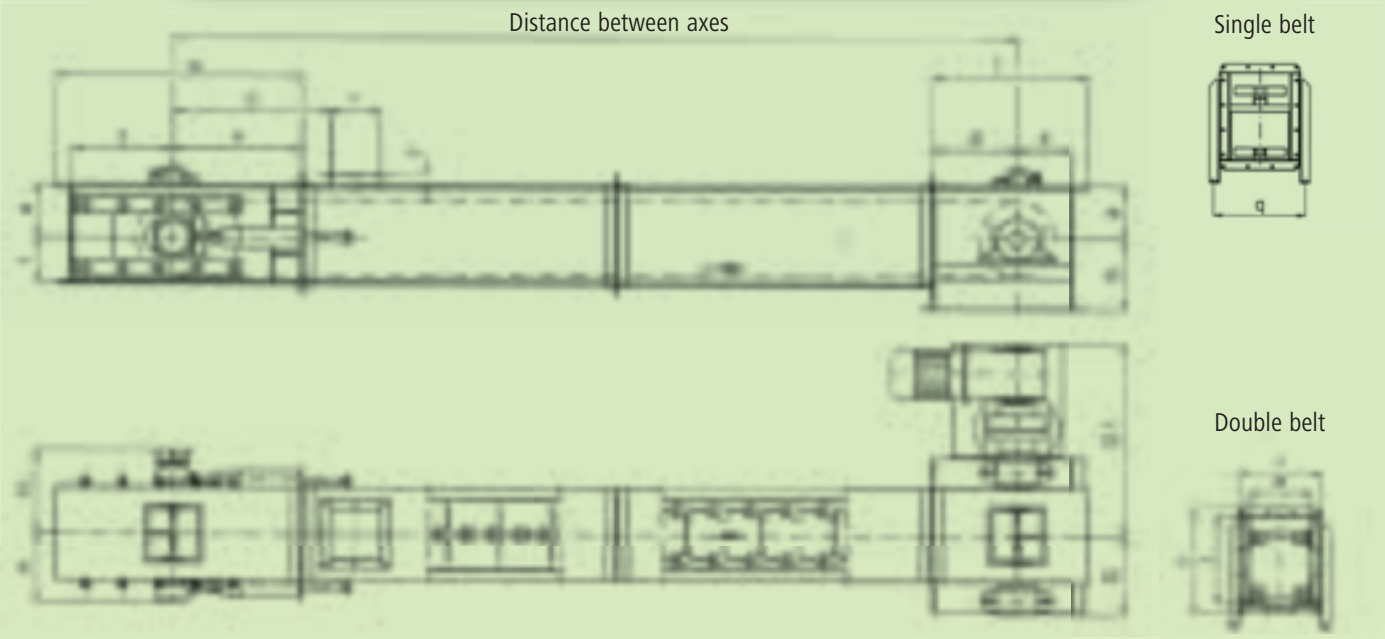






Trough chain conveyor

Trough chain conveyors are especially suitable for the dust-free, horizontal and moderately inclined transport and metering of bulk materials, including coarser type material. Trough chain conveyors combine high wear and heat resistance with the option of multiple inlets and outlets. We also supply a special version with cleaning scrapers.



Conveyance capacity in case of horizontal conveyor / reference values											
Chain width	**B**	**200**	**250**	**315**	**315**	**400**	**500**	**630**	**800**	**1000**	**1250**
Chain		**Single belt**			**Double belt**						
Conveyance speed [m/s)]		0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25
Conveyance capacity [m³/h]											
with chain guide	m³/h	–	–	–	21	45	83	128	244	316	406
without chain guide	m³/h	23	36	45	56	92	126	158	288	360	450

Dimension											
Chain width	**B**	**200**	**250**	**315**	**315**	**400**	**500**	**630**	**800**	**1000**	**1250**
Drive station	**a**	210	210	210	298	298	298	298	405	405	405
	b	340	340	340	450	450	450	450	610	610	610
	c	230	230	230	300	300	300	300	400	400	400
	d	370	370	370	450	450	450	450	600	600	600
Trough	**l**	405	405	405	528	528	528	528	730	730	730
	m	260	310	375	375	460	560	690	860	1060	1310
	o	910	910	935	935	1020	1065	1115	1290	1385	1490
	z	53	53	53	53	53	53	53	64	74	74
Tensioning station	**t**	195	195	195	230	230	230	230	325	325	325
	s	550	550	550	550	550	550	550	550	550	550

Trough chain conveyor

The **drive station** has flange or pedestal bearings for the drive shaft, depending on the size. Sealing is provided by grease filled, double radial shaft seals. The entire drive station together with the inspection door can be dismounted for easy maintenance. The drive consists of a standard geared motor unit mounted on the bracket attached to the side. Suitable safety clutches can be provided to prevent overloads.

The **trough** consists of individual, standard-length sections with connecting flanges. Hold-down rails are recommended for most of the materials to be conveyed. These prevent the material from building up and thus the chain climbing. For moderately abrasive materials, the side walls and base plate are protected by manganese alloy steel against wear. Fusion-cast basalt linings or liner plates with hard surface welding are recommended for use with highly abrasive materials. In special cases, the trough floor can be designed to act as a material pad.

The **take-up station** has flange bearings to hold the take-up shaft. The shaft exit points in the housing are equipped with grease filled, double radial shaft seals. The entire station together with the inspection door can be dismounted for easy maintenance. The chain take-up is generated and set by spring-loaded pressure screws.

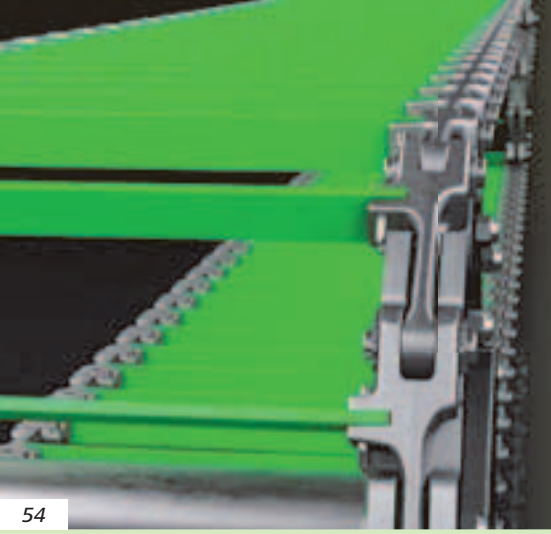
The **driving and return sprockets** are highly wear-resistant and have interchangeable, hardened toothed segments.

The standard **conveyor chains** used are forged, fork-sprocket chains that have been heat-treated or case-hardened.

The resistance to wear can be further increased by hard surface welding. Available options are: highly wearresistant RUD round steel chains, bushed transporting chains according to DIN 8165 and block chains.

Standard **safety devices**, comprising speed governors and take-up screw monitors, detect the operating status of the trough chain conveyor.

Additional **accessories** are available.

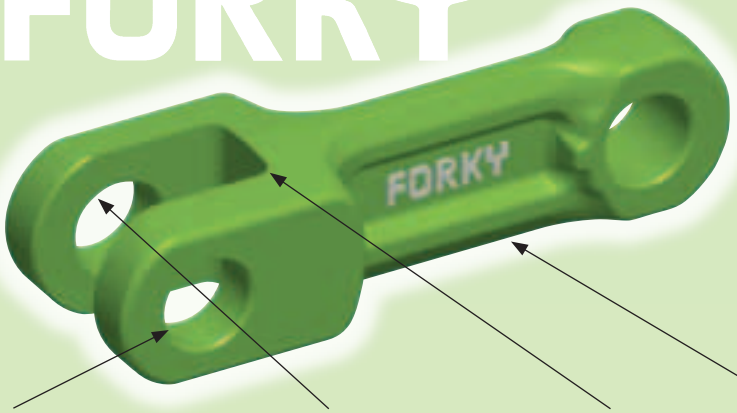


FORKY

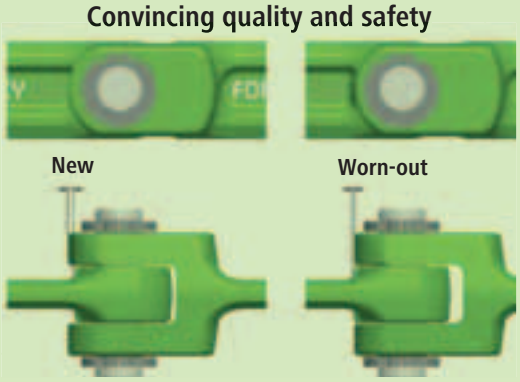
Forked-link chains

Single · double strand

FORKY



Convincing quality and safety



Deburred bores
- even inside the fork for highest endurance strength and reliability

Bores parallel to the axle with higher graduation accuracy
- for smoother running and hence
- for minimum wear

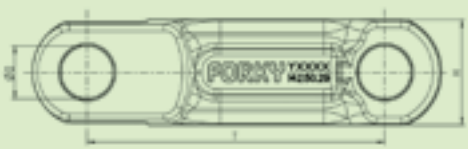
Extra large radii
- for more stability of the fork

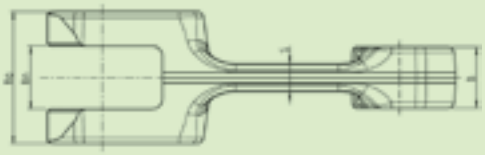
Tensioning-optimised bar form
- for high lateral stiffness

Optical wear indicator
- the wear condition can be recorded at a glance at every individual chain link

FORKY – single strand

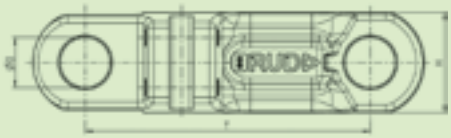
Size	Breaking force* (kN)	T (mm)	H (mm)	B (mm)	B_g (mm)	B_n (mm)	S (mm)	D (mm)
142 x 50 x 19	300	142	50	19	42	20	13	25
142 x 50 x 29	480	142	50	29	62.5	30	15	25
260 x 75 x 31	700	260	75	31	70	32	18	32

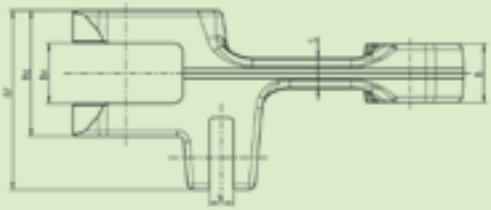




FORKY – double strand

Size	Breaking force* (kN)	T (mm)	H (mm)	B (mm)	B_g (mm)	B_n (mm)	S (mm)	D (mm)	N (mm)
142 x 50 x 19	300	142	50	19	42	20	13	25	12.5
142 x 50 x 29	480	142	50	29	62.5	30	15	25	12.5
200 x 50 x 25	440	200	50	25	58	26	17	25	12.5
250 x 60 x 30	520	250	60	30	70	31	20	30	12.5





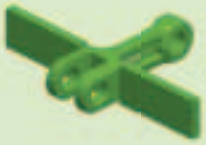
* Theoretical value for case-hardened forked-link chains

FORKY
Attachments
Componentes
Wheels · sprockets

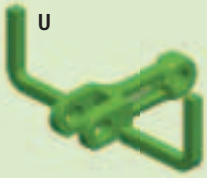
Attachments for single strand forked-link chains FORKY – types of attachments*

T

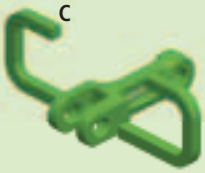
BT



U



C



O

* All the attachment types can also be delivered with welded plates as per your specification! All types on request!

Attachments classification

At every link (1)

At every 2nd link (2)

At every n-th link (n)

Attachments for double strand forked-link chains FORKY – types of attachments*

H

HB

HV

HW

* All the attachment types can also be delivered with welded plates as per your specification! All types on request!

Attachments classification

At every link (1)

At every 2nd link (2)

At every n-th link (n)

Forked-link chains are suitable for transporting powdered, flaky, grainy and fragmentary bulk materials, but not for sticky or baking bulk materials.

Examples:
flour, cement, grains, sugar, chemicals, chipped wood, chips, foodstuff, animal feed etc.

Advantages
- simple and robust construction, high operational safety
- lower space requirement
- horizontal, inclined and vertical conveyor possible
- explosion safety through slow conveyance without recirculating the material

Disadvantages
- limitation of use regarding suitable conveyance materials
- no chunky, fibrous or sticky bulk materials

Drive wheels for forked-link chain FORKY

Properties:
- multi-part design
- tooth flanks inductively hardened
- the sprocket elements can be swapped at the hubs fitted

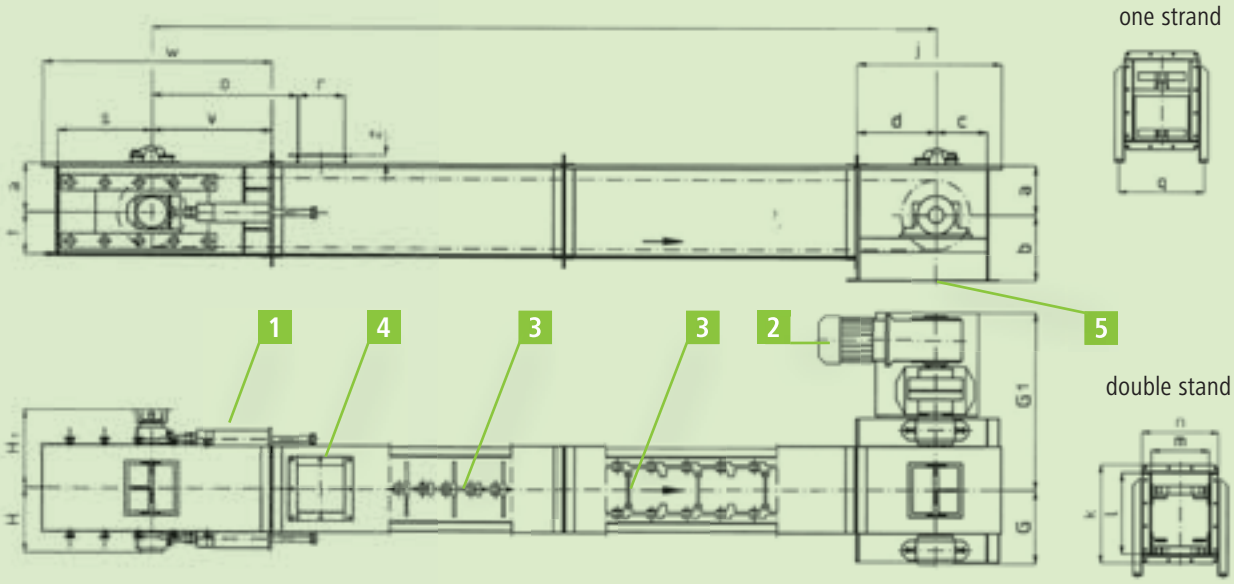
Reversion wheels for forked-link chain FORKY

Properties:
- single-part design
- contact surface inductively hardened

Please use technical questionnaire from page 69.

Trough chain conveyor

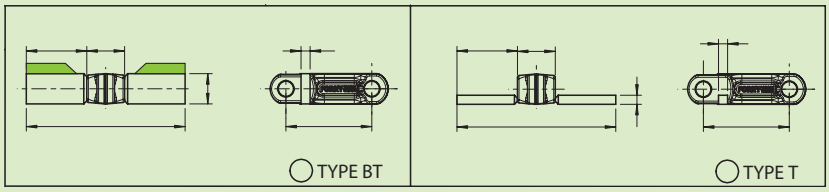
with RUD fork link chain



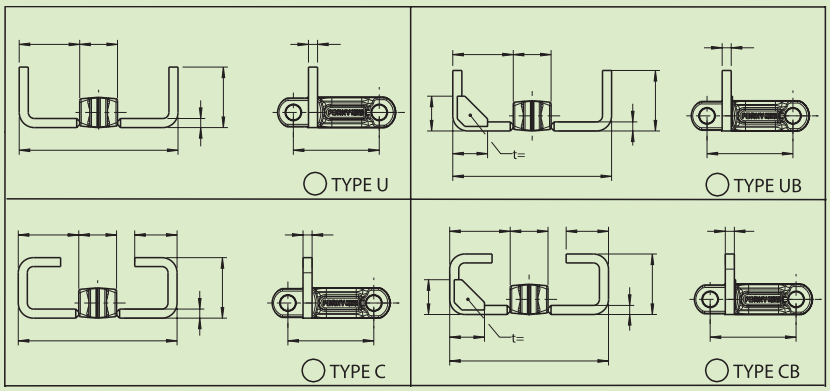
Trough chain conveyor

1. Tensioning station
2. Drive station
3. Conveyor chains
4. Feeding
5. Discharge

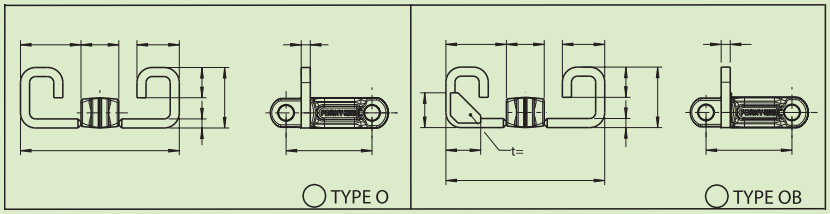
Available types:



Type T for horizontal and low ascending transport max. 10°
Type BT for horizontal and low ascending transport, dusty, free flowing material
Type BT special (height up to 1,75 x fork link height), also for high ascending transport max. 30°



Type U and UB (UB is custom-made) for high ascending transport, 10° up to 25°
Type C and CB (CM is custom-made) for high ascending transport and dusty material, 10° up to 25°



Type O and OB (OB is custom-made) for very high ascending transport, 25° up to 90°
Type C, CB, O and OB primarily for vertical transport

Trough chain conveyor

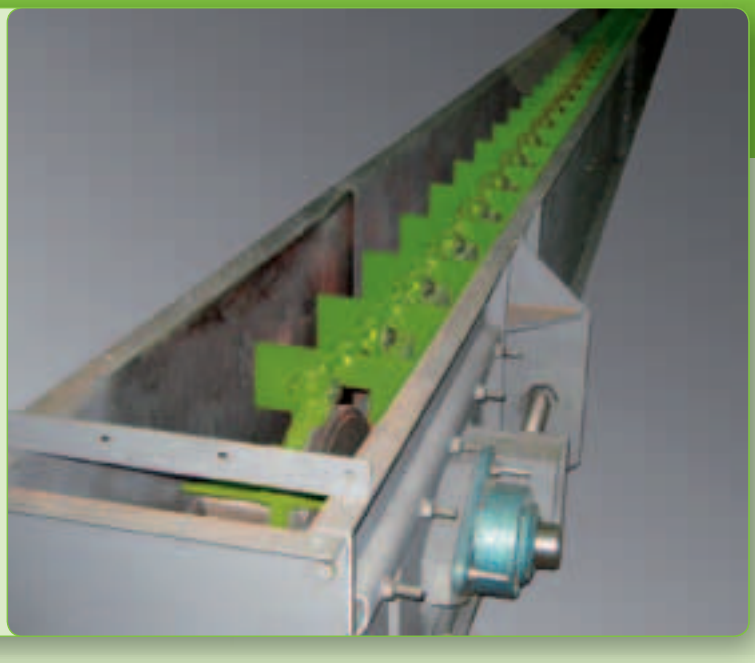
with RUD fork link chain

Applications for RUD fork link chains:

Condition of conveyed goods:
RUD fork link chains are ideally suited for transporting powdery, grainy, flaky, dusty or fragmentary material

Application:
construction-, wood-, paper-, plastic-, food and feed industry, chemical industry, mills, port cargo handling , agriculture and recycling industry

Examples of transported material:
cement, clinker, ash, wood chips, wood shavings, food and animal feed, recycled municipal waste fertilizer, gypsum, coke

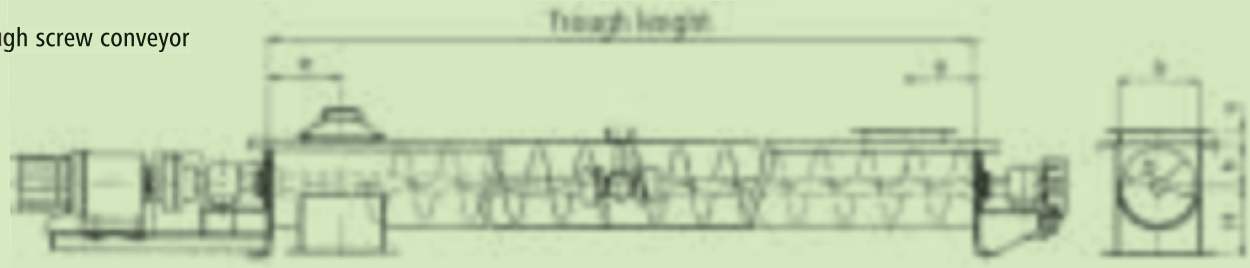


Conveying speeds (m/s) (max. values)	
Material	**Speed**
grain	**1.10**
granulated material	**0.80**
coal, chips, soda	**0.50**
cement, phospate, gypsum	**0.25**
clinker, petrol coke, potash	**0.20**
filter dust, pyrite	**0.10**
ash, coke, sand, quartz	**0.05**

Screw conveyor

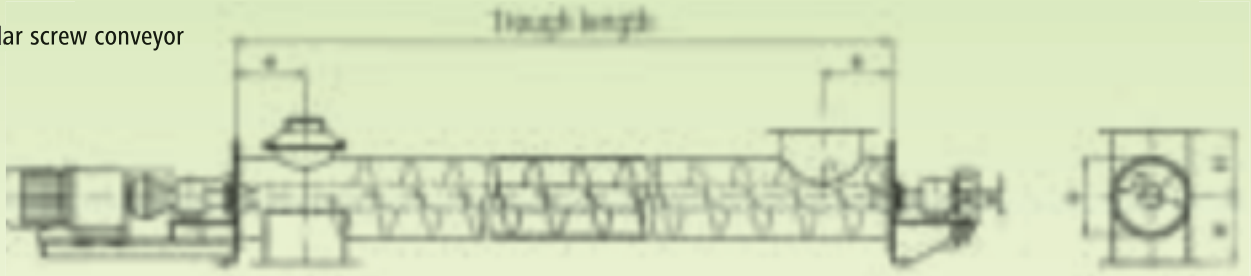
Long-lasting, easy to maintain screw conveyors are used for the dust-free, horizontal, inclined and vertical transport of fine-grained and floury materials. Suitable adaptations are made to handle coarse-grained, higher temperature, abrasive or poorly flowing materials. Screw conveyors also offer the option of multiple inlets and outlets. Various versions handle not only the transport of bulk materials but also emptying, metering, loading, screening and mixing.

Trough screw conveyor



Conveying capacities for horizontal conveyors, reference values for approx. 35 % filling										
Diameter	**D**	**200**	**250**	**315**	**400**	**500**	**630**	**800**	**1000**	**1250**
Speed	**[U/min]**	100	90	80	71	63	50	40	32	25
Conveyance capacity	**[m³/h]**	9	17	34	59	93	136	195	281	393
Dimension										
Diameter	**D**	**200**	**250**	**315**	**400**	**500**	**630**	**800**	**1000**	**1250**
Trough	**a**	220	270	335	425	525	660	830	1040	1290
	h	112	140	180	224	280	355	450	560	710
	x	52	52	52	53	53	63	74	74	84
	H	190	225	265	315	375	450	560	670	800
	e	200	240	280	330	390	470	560	680	820

Tubular screw conveyor



Conveying capacities for horizontal conveyors, reference values for approx. 50 % filling								
Diameter	**D**	**140**	**190**	**240**	**290**	**370**	**470**	**570**
Speed	**[U/min]**	112	100	90	80	71	63	50
Conveyance capacity	**[m³/h]**	5	13	23	45	81	131	195
Dimension								
Diameter	**D**	**140**	**190**	**240**	**290**	**370**	**470**	**570**
Tube-shaped trough	**a**	160.3	210.1	263	312.7	393.8	495.4	595.4
	H	160	190	225	265	315	375	450
	e	170	200	240	280	330	390	470

Screw conveyor

The **conveyor trough** in trough **screw conveyors** is manufactured as a torsionally rigid sheet metal housing made of standard section lengths with connecting flanges, to which are bolted sturdy cover plates, there is also an inspection door above the outlet. Abrasive materials can be handled by using manganese alloy steel, hard surface welding, fusion-cast basalt linings or material padding. Split end walls are bolted to the ends of the trough. This makes it easy to dismount the screw shaft once the metal cover plates have been removed.

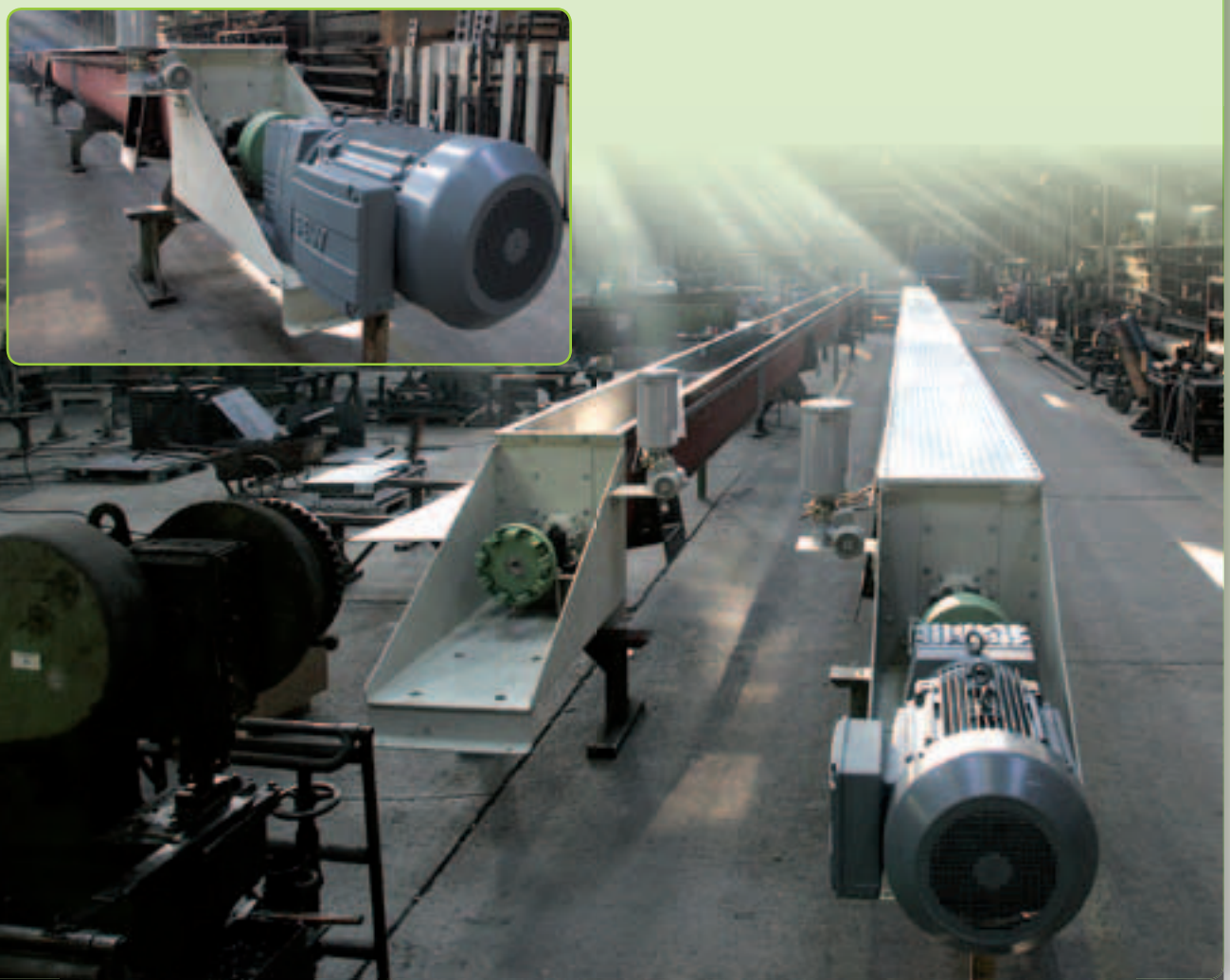
The **conveyor trough** in **tubular screw conveyors** consists of a stable tube with an inspection door above the outlet. One-piece end walls are bolted to the ends of the trough. These are suitable for supporting the conveyor. Intermediate supports are only required about every 6 meters. They are supplied loose for mounting during assembly. The shaft exit points are usually sealed by gray cast iron stuffing boxes.

The **screw shaft** is designed as a solid shaft or a rigid tubular shaft with integrated end journals and a welded-on screw thread. The end bearings are pedestal bearings with antifriction-bearing inserts. When a screw shaft requires intermediate bearings for longer conveying distances. These are designed as easily replaceable units, the torque is transmitted by bolted couplings.

We supply a plain bearing as standard with replaceable two-part, gray cast iron bearing shells. They can be set up for grease gun or central lubrication according to the operational conditions. On request, we also supply antifriction bearings with split roller bearings in a sealed, grease- filled suspended housing. The drive comprises a standard geared motor unit.

As a **safety device,** a speed governor detects the operational status of the screw conveyor.

Additional **accessories** are available.



General instructions

installation and operation

The adjustability of the deflection should at least be 3 link divisions (compensation of the setting process when running the chain or when chain abrasion takes place).

The usable tensioning distance should be determined after taking into account the length of the loop and the aggressive strain, which affects the chain.

Securing the round link steel chains against excess strain or getting blocked by coarse or foreign bodies by means of suitable safety coupling, shear pin or on the drive.

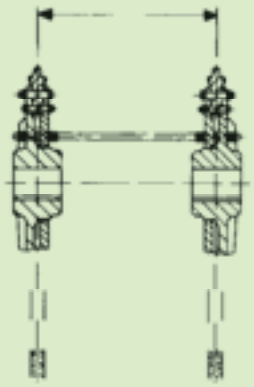
When assembling the sprocket wheels or pulley blocks as well as when manufacturing buckets / bucket attachment and when attaching insertion rails at the return station, accurate adherence to installation dimension and tolerances specified in the respective installation drawings is the prerequisite of proper functioning.

Adhere to the constant initial tension using springs or weights in adjustable tensioning devices, where the size of the chain pre-tensioning force must be coordinated as per the specifications of the respective conveyor. During their complete service life, the chains must be under the correct initial tension. Loose chains give rise to difficulties.

During all the system constructions, the corresponding accident prevention regulations must be considered.

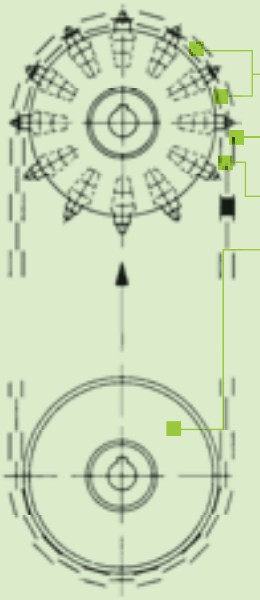
The bulk material to be transported must be supplied in such a way that equal distribution is ensured across the width of the buckets and all the chain loops are equally tensioned through the bulk material and the tractive force. In case of lateral feed, corresponding precautions must be taken.

Unequal loop stress leads to unequal increase in division due to the wear of individual chain loops; this results in the slanting of the buckets, which in turn results to faults at the return station.



Leave distance “a” by means of 2 limiting screws during assembly! (corresponding bores at the wheels available, no RUD delivery for limiting screws).

Wheels that are grooved pair-wise and marked using colours must be put on a shaft together.



The welded joints of the (vertical) chain links must point at the wheel centre.

Vertical chain link

Welded joint

Deflection

In case of toothed drive:
chains should lightly touch the sprockets when circulating.

In case of un-toothed drive:
provide initial tension to the chain.

In case of replacements: here, replace individual teeth without taking off the chain.

When replacing the chains (setting up a replacement), the chain locks and the individual teeth must also be replaced.

The wear state of the chains is reached in case of permissible increase in division due to wear of about 3.5 %.

After an abrasion of 1.5 %...2.0 %, teeth should be used with increased link support.

Maintenance and monitoring Assembly instructions

of conveyor systems in RUD system

RUD conveyor chains – highly wear-resistant– are hard-wearing due to their simple structure assembly and hence require very less maintenance. The following points must be observed with regard to high operational safety:

Lubrication: RUD conveyor chains – highly wear-resistant – do not normally require lubrication. Such chains must however be lubricated with standard engine oil (not grease), which do not come in contact with the bulk material or aggressive dusts etc. and hence formation of lubrication gel paste in the joints cannot be safely ruled out. Dirty chains should be cleaned before re-lubrication.

Initial tension: the chain tensioning must be checked periodically, especially during the start-up phase of new chains and/or in case of large loop lengths. It must be tensioned only to the extent necessary for the proper functioning of the chain and carriers during normal operating conditions. In case of multi-belt conveyors, the initial tensioning force of all the chain loops must be equal. Unnecessary high initial tensioning force reduces the service life.

Monitoring: chains, locks, wheels, sprockets and flange parts must be checked at periodic intervals for damages, corrosion and unusual wearing parts, and the conveyor elements for deflection and the like. While doing so, attention must be paid to the state of the wearing and safety parts. Damages detected must be immediately rectified.

Wear: round link steel chains and wheel gearing wear out together up to the wear state under normal conditions. This is reached if the chain links at the driving gear run jerkily under stress due to the abrasion of the chain and simultaneous normal chain tensioning or come off suddenly, i.e. are coves off over the normal break-off point. If the distances between the axes is large, the bulk material is heavily worn out or corroded, in case of high speed, heat influence etc., the chain can run jerkily at the driving gear although the measured increased division due to abrasion is still less than approximately 1.5 %. In this case, the wheel gearing is worn out due to the especially high stress and only this must be replaced - but simultaneously at all the driving gears. In principle, the new round link steel chains must only be used along with the new wheel gearing. Round link steel chains, whose average link thickness at any location has reduced by more than 10 % of the nominal thickness, must be removed. (Average link thickness = mean of 2 dimensions taken perpendicular to each other at the maximum weakened cross-section).

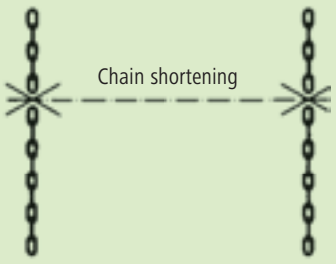
Thread dimension	Tightening torque	
	(Nm)	(Lbf ft)
M 6	10	7
M 8	25	18
M 10	49	35
M 12	85	62
M 14	135	98
M 16	210	152
M 18	300	217
M 20	425	307
M 22	580	420
M 24	730	528
M 27	1100	796
M 30	1450	1049
M 33	1900	1374
M 36	2450	1772

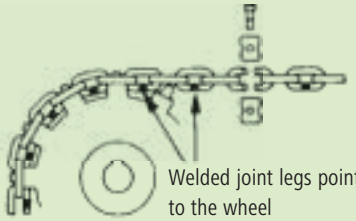
Permissible screw tightening torques for screw quality class 8.8 with total drive value $\mu_{ges.} = 0.14$.

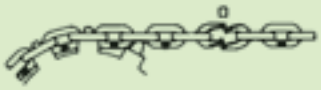
In case of necessary chain reductions, level links must be cut out at the belts to be shortened. Shorten chain belts to odd number of links only, in order to get level starting and final links. The chain links must **be carefully cut** using cutting discs and without damaging the neighbouring links. Avoid heat influences on links not affected by the cutting at all costs.

Welding works: in principle, welding processes should not be carried out at the round link steel chains, chain locks or deeply case-hardened components. It is not permissible to use the chain as earthing connection for electro-welding work at the steel construction.

In case of single and multi-belt conveyors: the welded joints of the chain links at the level of the gear must point at the driving gear; the position of the other links is arbitrary. Make sure that the installation position of the chain locks for the sprocket wheels is correct - coach bolt parallel to the sprocket wheel axis (also applicable for pocket wheels and striation sprockets). Install carefully and tighten the screws (strength class 8.8) using torque spanners. After a specific period, re-tighten the screws once again. Assembly for FA flat lock: link U brackets, hammer in locking bolts and secure with a locking pin.



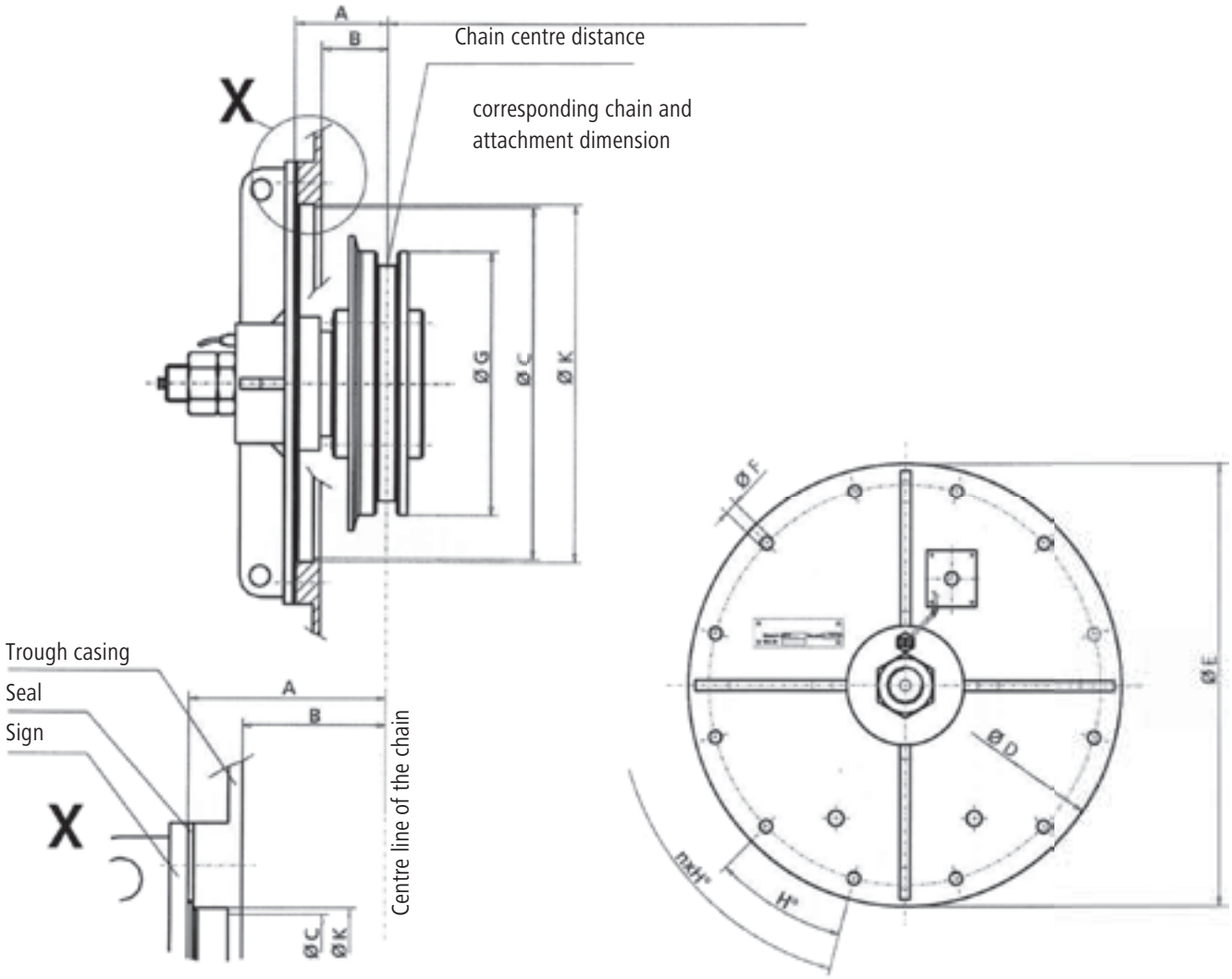




Make sure the installation position of the chain locks is correct

SOI 1/2

Dimension sheet



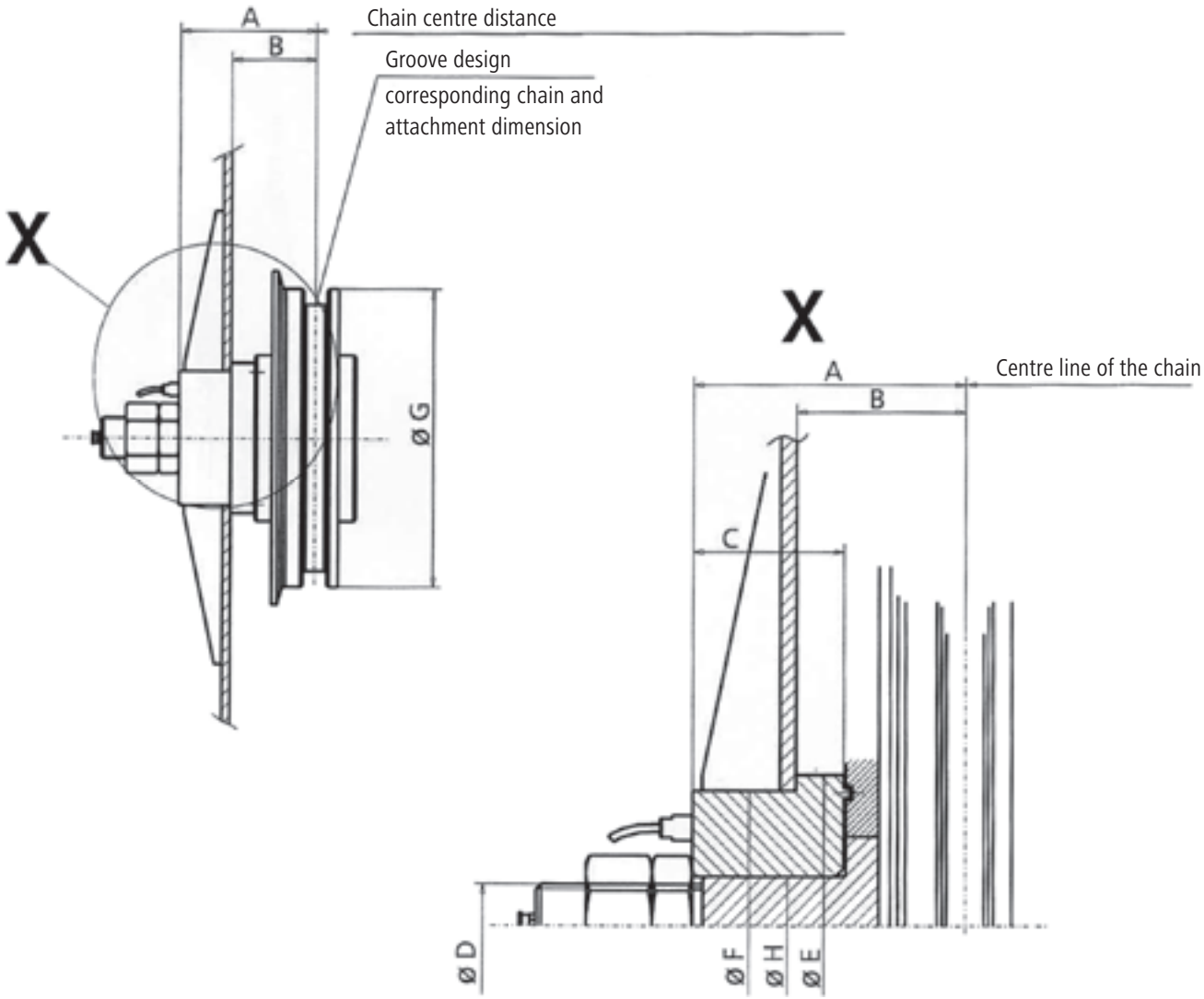
Connecting and functional dimensions

	Dimension mm	n (number of bores in the plate):	
A		Chain type and dimension:	
B		Attachment type and dimension:	
Ø C		**RUD-Ketten** Rieger & Dietz GmbH u. Co. Friedensinsel D-73432 Aalen GERMANY Tel.: +49 (0) 7361 504-1457 Fax: +49 (0) 7361 504-1523 e-mail: conveyor@rud.com	**Dimension sheet** Pulley blocks - flying - for using underwater with bearing shield (SOI1)
Ø D			
Ø E			
Ø F			
Ø G			
H°			
Ø K			

ATTENTION:
Other dimensions and designs on request.

SOI 2/2

Dimension sheet



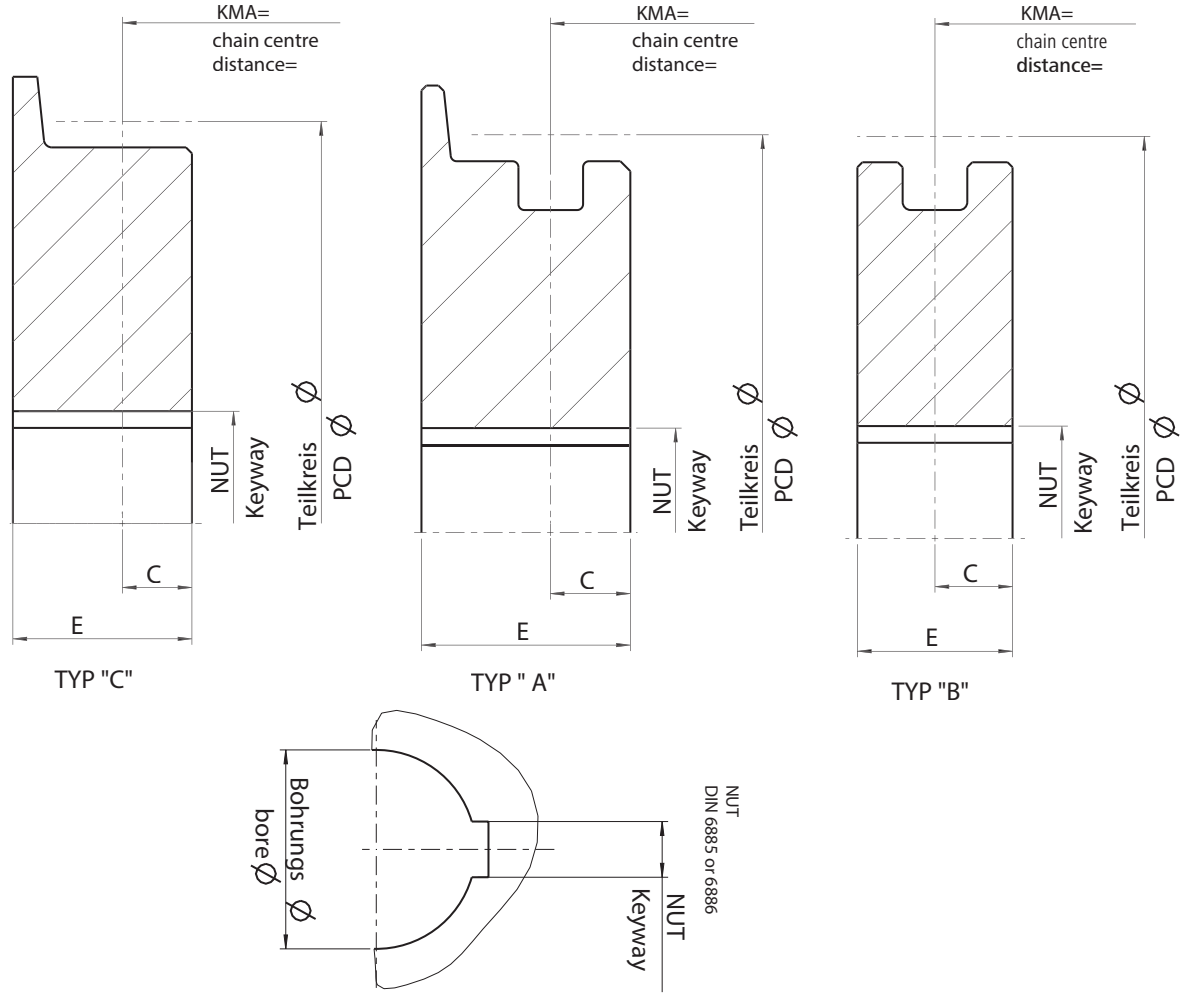
Connecting and functional dimensions

	Dimension mm		
A		Chain type and dimension:	
B		Attachment type and dimension:	
C		**RUD-Ketten** Rieger & Dietz GmbH u. Co. Friedensinsel D-73432 Aalen GERMANY Tel.: +49 (0) 7361 504-1457 Fax: +49 (0) 7361 504-1523 e-mail: conveyor@rud.com	**Dimension sheet** Pulley blocks - flying - for using underwater with bearing shield (SOI2)
Ø D			
Ø E			
Ø F			
Ø G			
Ø H			

ATTENTION:
Other dimensions and designs on request.

Reversing wheel type A-B-C

Hubs / bore dimensions



Reversing wheel type:		**RUD-Ketten** Rieger & Dietz GmbH u. Co. Friedensinsel D-73432 Aalen GERMANY Tel.: +49 (0) 7361 504-1457 Fax: +49 (0) 7361 504-1523 e-mail: conveyor@rud.com	**Pulley blocks type A-B-C** created: tested: 001-F80888-P07
corresponds to Z =			
Pitch circle Ø			
Chain:			
Bore Ø			
Hub length E			
Part length C:			
NUT DIN 6885			
NUT DIN 6886	(from inside to outside)	**Offer no.:**	
Keyway DIN 6886	(from outside to inside)	**Customer release:**	
Date:		**Signature:**	

Technical questionnaire for
Conveyor systems

RUD Ketten
Rieger & Dietz GmbH u. Co. KG
Abt. Fördern & Antreiben
Friedensinsel

D-73432 Aalen

Tel.: +49 (0) 73 61/5 04-14 57
Fax: +49 (0) 73 61/5 04-15 23
conveyor@rud.com
www.rud-conveyor-systems.com

Name:*	Company:*
Email:*	Road:*
Telephone:*	Post code:*
Fax:	Place:*
Project:	☐ New construction ☐ Reconstruction

Bulk material designation:*

Bulk material bulk density [t/m3]:*

Bulk material properties	Corrosion:	☐ high	☐ medium	☐ none
	Abrasion:	☐ high	☐ medium	☐ none

Granularity/dimension: mm max. mm min.

Moisture content: Temperature [°C]:

Conveyance capacity max. [t/h]:* Speed [m/s]:

Daily operating hours [h]: Annual operating hours [h]:

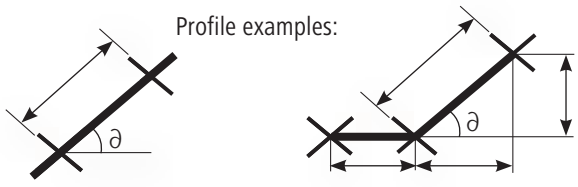
Dimension between axes [m]:*	trough width [mm]:*	or conveyor width [mm]:*:

Conveyor:	Assignment of material to be transported:	Type of conveyor:
☐ on lower run	☐ regular	☐ Ash remover ☐ Coaling
☐ on upper run	☐ irregular	☐ Trough conveyor ☐ Bunker discharge

Chain centre distance [mm]:	drive power requirement [kW]:
Chain sprocket diameters [mm]:	Max. Operating force/ chain strand [kN]:

Line profile:*
Please add detailed drawing with the necessary dimensions.

Profile examples:



Additional specifications / additions: :

Annexes:

Technical questionnaire for
Bucket elevator & components

RUD Ketten
Rieger & Dietz GmbH u. Co. KG
Abt. Fördern & Antreiben
Friedensinsel

D-73432 Aalen

Bucket conveyors:
Tel.: +49 (0) 531 23 729-14
Fax: +49 (0) 531 23 729-10
vertrieb@herfurth-engelke.de

Components:
Tel.: +49 (0) 73 61/5 04-14 57
Fax: +49 (0) 73 61/5 04-15 23
conveyor@rud.com

Name:*	Company*
Email:*	Road:*
Telephone:*	Post code:*
Fax:	Place:*

Project: ☐ New construction ☐ Reconstruction

Bulk material designation:*

Bulk material bulk density [t/m3]:*

Granularity/dimension: mm max. mm min.

Moisture content: Temperatur [°C]:

Conveyance capacity max. [t/h]:* Speed [m/s]:

Daily operating hours [h]: Annual operating hours [h]:

Dimension between axes [m]:* Mounting of buckets:* ☐ shouldered ☐ lateral

Bucket designation:*

Bucket content [l]:* Bucket weight [kg]:*

Axle drive shaft rotation [rpm]:

Diameter of sprocket wheels [mm]:

Please add the drawing of the bucket conveyor and the bucket.

Bucket attachment:


☐ System „65“

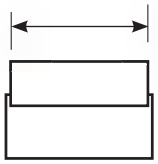

☐ System „2win“

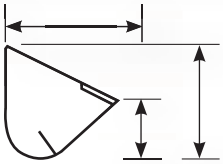

☐ System „SWA“

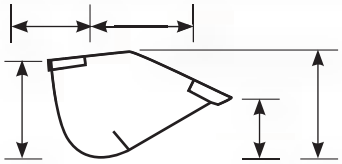

☐ „Central chain“system

☐ other bucket attachment: _____

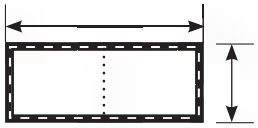
Bucket specification
(please add the dimensioning)

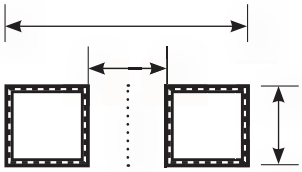

Bucket width


☐ Bucket type 1


☐ Bucket type 2

Casing dimension:
(please add the dimensioning)


☐ Case cavity


☐ Double cavity

Additional specifications / additions: _____

Technical questionnaire for
Trough chain conveyor / screw conveyor

RUD Ketten
Rieger & Dietz GmbH u. Co. KG
Abt. Fördern & Antreiben
Friedensinsel

D-73432 Aalen

Tel.: +49 (0) 531 23 729-14
Fax: +49 (0) 531 23 729-10
vertrieb@herfurth-engelke.de

Company:	Date:
Responsible:	Email
Address:	
Tel./Fax:	Signature:

Project

Material to be transported:

Bulk material properties:

	Corrosion:	☐ high	☐ medium	☐ none
	Abrasion:	☐ high	☐ medium	☐ none

Granularity/dimension: mm

Speed [t/m³]: Temperature [°C]:

Moisture content: Requested conveyance capacity [t/h]:

Conveyance speed [m/s]:

Total daily service life: Per year [h]:

Dimension between axes [m]: Angle of gradient [degree]:

Trough width [mm]:

Conveyor on lower run Conveyor on upper run

Assignment of material to be transported? Regular: Irregular

a) Line profile with specification of the location of the bulk material task and removal with dimension specification
b) Bunker discharge (attach the dimensioned drawing)

Chain sprocket diameters [mm]:

Drive power requirement [kW]:

Max. Operating force per chain strands [kN]:

☐ New construction ☐ Reconstruction (specify available casing dimension)

In case of special requirements, please enclose a specification or a sketch.

Technical questionnaire for
Scraper bars

RUD Ketten
Rieger & Dietz GmbH u. Co. KG
Abt. Fördern & Antreiben
Friedensinsel

D-73432 Aalen

Tel.: +49 (0) 73 61/5 04-14 57
Fax: +49 (0) 73 61/5 04-15 23
conveyor@rud.com
www.rud-conveyor-systems.com

Company:	Date:
Responsible:	Email
Address:	
Tel./Fax:	Signature:

RUD scraper bars are always optimally adapted to the requirements and operating conditions specified to us by the customer. We produce scraper bars as per the specifications of the customers, provided that no consultation or support is necessary. Alternatively, we suggest an optimal scraper version based on an intensive consultation, which is developed in the dialogue.

The following information is hence necessary and evaluated by us:

Clear trough width of the conveyor:

Exact line profile of the conveyor:

Trough bottom material:

Trough bottom design:

Chain centre distance

Maximum occurring / requested conveyance capacity:

Conveyance speed [m/s]:

Bulk material properties:	Dampness:	Grain size:
	Bulk density:	Angle of friction:

In case of special requirements, please enclose a specification or a sketch.

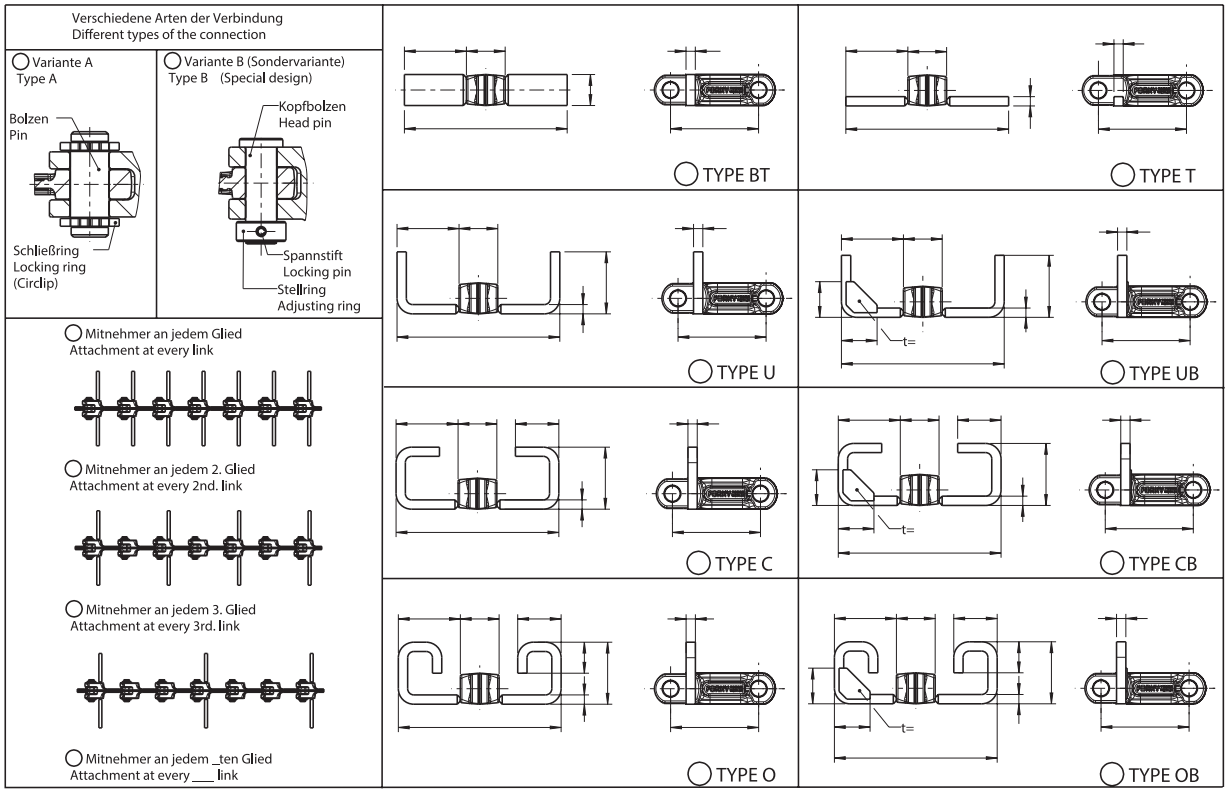
Technical questionnaire for
Forked-link chains

RUD Ketten
Rieger & Dietz GmbH u. Co. KG
Abt. Fördern & Antreiben
Friedensinsel

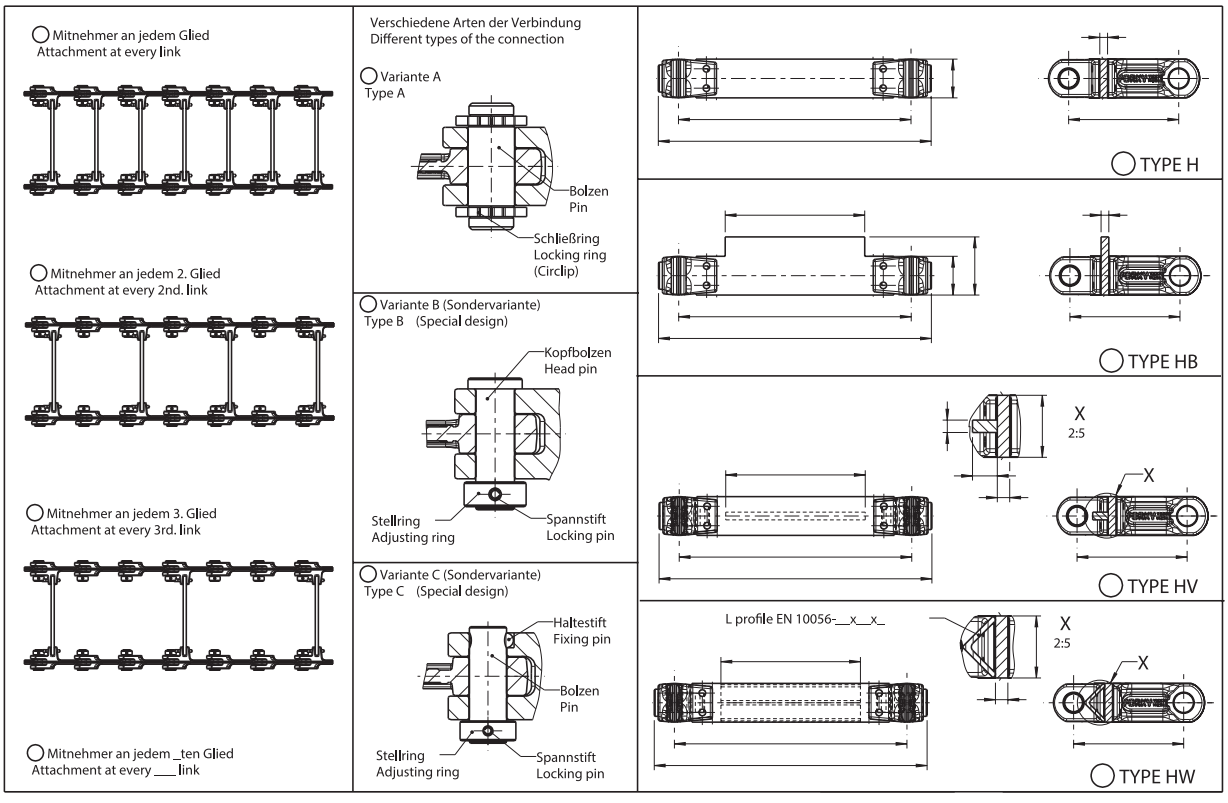
D-73432 Aalen

Tel.: +49 (0) 73 61/5 04-14 57
Fax: +49 (0) 73 61/5 04-15 23
conveyor@rud.com
www.rud-conveyor-systems.com

Single strand



Double strand

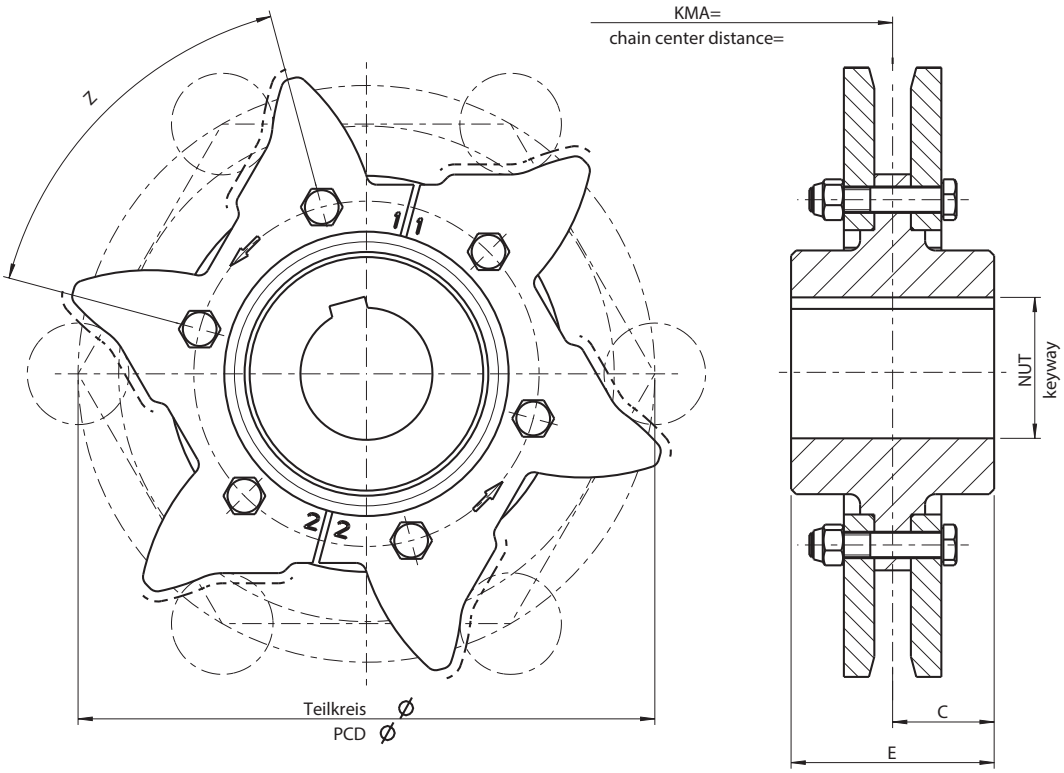


RUD Ketten
Rieger & Dietz GmbH u. Co. KG
Abt. Fördern & Antreiben
Friedensinsel

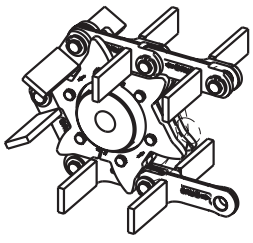
D-73432 Aalen

Tel.: +49 (0) 73 61/5 04-14 57
Fax: +49 (0) 73 61/5 04-15 23
conveyor@rud.com
www.rud-conveyor-systems.com

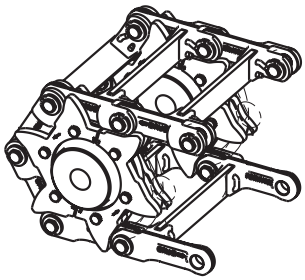
RUD-ANTRIEBSRAD FORKY	RUD-DRIVING WHEEL FORKY
Naben/Bohrungsmasse	Hub bore dimensions



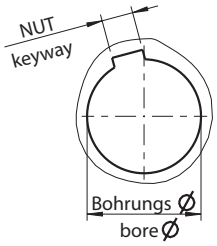
○ FORKY EINSTRANG/FORKY SINGLE STRAND



○ FORKY DOPPELSTRANG/FORKY DOUBLE STRAND



NUT/keyway
DIN 6885 or 6886



Zahnkettenrad Sprocket wheel	Zähnezahl no. of theeth	Teilkreis Ø PCD Ø	Kette chain	Bohrungs Ø bore Ø	Nabenlänge E Dimension E	Teillänge C Dimension C	NUT DIN 6885 Keyway DIN 6885	NUT DIN 6886 von innen nach aussen	Keyway DIN 6886 from outside to inside	Stellschraube adjusting screw

Angebots-Nummer: Auftrags-Nummer: offer number: order-number:	Freigabe - Bestätigung des Kunden: release-customer-confirmation:	Datum: Unterschrift: date: signature:	erstellt:12.04.13/JJU geprüft:	FORKY RÄDER/FORKY WHEELS NABEN BOHRUNGSMASSE/HUB BORE DIMENSIONS RUD-CRATOS
			RUD	001-F80888-P23

Conveyor & Drives

Sling and lashing system | **Conveyor systems** | **Hoisting and drive technology** | **Tyre protection chains** | **Slide protection chains** | **Military technology** | **Furnishings**

- RUD conveyor and drive systems offer you a variety of system solutions for your case of application. Whether it is conveying, driving or lifting, we shall offer you the suitable system.
- We construct and manufacture bucket conveyors, scraper conveyors and special drive solutions for lifting, conveying or moving preferably by means of round link steel chain as the traction mechanism.
- If required, we also use sprocket chains and belts.

- Our engineers provide an extensive background knowledge and support you as a competent partner for solving your conveyance task.
- If requested, the RUD service can visit you on-site and support you during the installation, reconstruction or maintenance of your system.

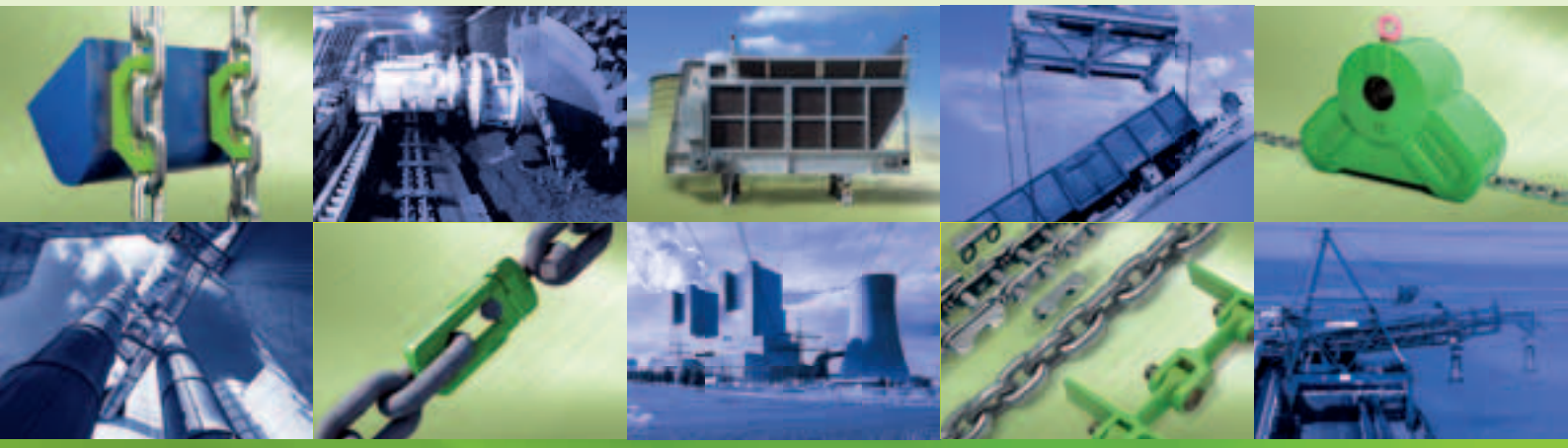
- We provide a high competency in conveyor systems of heavy bulk materials in the system construction.
- We solve special problems with our drive and handling technology in the industrial and maritime environment.

Communication medium for other RUD products:

- Sling and lashing system
- Drive technology
- Military technology
- Tyre protection chains
- Lifting chains
- Non-skid chains

refer to: www.rud.com or tel. +49 7361 504-0

RUD Ketten
Rieger & Dietz GmbH u. Co. KG
Friedensinsel
73432 Aalen/Germany
Tel. +49 7361 504-0 / Fax +49 7361 504-1450
www.rud.com



CONVEYANCE AND DRIVE TECHNOLOGY

BULKOS

Whether it is complete bucket conveyor, chain conveyors or chain drive, RUD BULKOS rises to every conveyor challenge thanks to our extensive experience with the most varied bulk materials such as cement, fertilisers, stones and soils and many others.

MINING

RUD chain locks "Powerblock" and "Dominator" are considered as benchmarks of the industrial sector throughout the world and are used in high-performance mining companies due to their high level of reliability.

CRATOS®

As the technology leader, RUD provides components and total solutions on the basis of round link steel chains and FORKY for energy generation with coal and biomass as well as in the area of recycling. Be it material supply, ash removal or cleaning scraper, RUD CRATOS offers the suitable solution

INDUSTRIAL CHAINS

RUD is the global original equipment manufacturer among the leading lifting equipment manufacturers. We also offer a variety of round link steel chains for different industries.

TECDOS®

The RUD TECDOS team is developing and manufacturing drive solutions for turning, lifting, moving, telescoping or shifting. In addition to the component program, complete solutions are also available as the TECDOS Omega and Pi drives.